

# EE 8005 - Special Electrical Machines.

## UNIT-I: Stepper Motor.

Constructional features - Principle of operation -  
Types - Torque Prediction - Linear Analysis -  
Characteristics - Drive circuits - closed loop  
control - Concept of lead angle - Application.

## UNIT-II: Switched Reluctance Motors

Constructional features - Principle of operation -  
Torque Prediction - characteristics steady  
state Performance Prediction - Analytical  
Method.

## UNIT-III: Permanent Magnet Brushless D.C Motor

Fundamentals of Permanent Magnets - Types.  
Principle of operation - Magnetic circuit analysis  
EMF and Torque Equations - Power converter  
circuits and their controllers - characteristic  
and control - Applications.

UNIT-IV : Permanent Magnet Synchronous Motors.  
Constitutional features - Principle of operation -  
EMF & Torque equation - Sine wave motor with  
Practical windings - Phasor diagram - Power  
controllers - Performance characteristics - Digital  
controllers - Applications.

UNIT-V : Other Special Machines.  
Constitutional features - Principle of operation  
and characteristics of Hysteresis motor -  
Synchronous Reluctance Motor - Linear Induction  
Motor - Repulsion Motor - Applications.

# UNIT-1 STEPPER MOTOR.

①

## Introduction:-

A stepper motor is a brushless DC motor whose rotor rotates through a fixed angular step when its stator windings are energized in a programmed manner. Rotation occurs because of the magnetic interaction between rotor poles (N & S) and the poles of the sequentially energized stator winding.

Stepper motors are electromagnetic incremental devices that convert electric pulse to shaft motion (rotation). These motors rotate a specific number of degrees as a response to each input electric pulse.

Typical types of stepper motor can rotate  $2^\circ$ ,  $2.5^\circ$ ,  $5^\circ$ ,  $7.5^\circ$  and  $15^\circ$  per input electrical pulse. Rotor position sensors (or) sensorless feedback based techniques can be used to regulate the output response according to input reference command.

## Features of Stepper Motor:-

\* Available resolutions ranging from several steps, up to 400 steps per revolution.

\* several horsepower ratings

\* Ability to track signals as fast as 1200 per seconds.

## Applications:-

- 1) Printers
- 2) Disk drives
- 3) Machine Tools
- 4) Robotics
- 5) Tape Drives

Stepper motor consist of two parts,

Stator  $\Rightarrow$  has phase windings

Rotor  $\Rightarrow$  has no electrical windings.

## Step angle:- ( $\beta$ )

Step angle is defined as the angle through which the stepper motor shaft rotates for each command pulse.

$$\text{Step angle } \beta = \frac{360^\circ}{mN_r}$$

$$\beta = \frac{(N_s - N_r)}{N_s N_r}$$

(3)

where,

$m$  is number of phases and

$N_r$  is the number of rotor poles

$N_s$  is the number of stator poles.

Resolution: -

Resolution is defined as the number of steps needed to complete one revolution of motor shaft.

$$\begin{aligned} \text{Resolution} &= \frac{\text{no. of steps}}{\text{Revolution}} \\ &= \frac{360^\circ}{\beta} \end{aligned}$$

Stepping Rate: -

Number of steps per second is called stepping rate. If the stepping rate is increased too quickly, the stepper motor comes out of synchronism and

stops.

At high speeds (called slewing mode), the motor emits an audible while having a fundamental frequency equal to stepping rate.

Torque Constant :-

It is defined as the initial slope of the torque-current curve of the stepper motor. It is also called as torque

Sensitivity.

Pull-in torque :-

It is the maximum torque the stepper motor can develop in start-stop mode at a given stepping rate, without losing synchronism.

Pull-out Torque :-

It is the maximum torque the stepper motor can develop at a given stepping rate, without losing synchronism.

Principle and working of stepper motor :-

Application of stepper Motor :-

- i) Robotics
- ii) IC fabrications
- iii) X-Y plotters
- iv) Disk - drivers
- v) Wiper movement
- vi) Space vehicles
- vii) X-Ray Machine.

Types of stepper motor :-

- i) Variable Reluctance stepper motor
- ii) Permanent magnet stepper motor.
- iii) Hybrid stepper motor.

### VARIABLE RELUCTANCE STEPPER MOTOR.

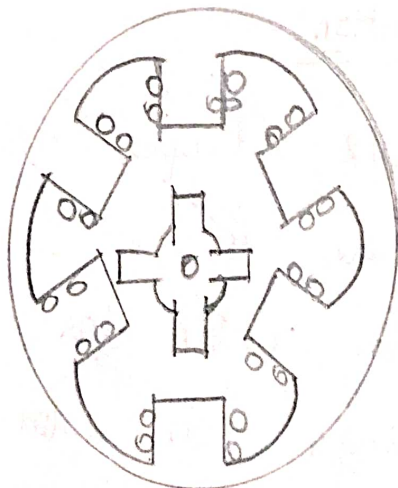
Construction :

Stator :-

- \* The stator is made up of stack of steel lamination
- \* It has inward projected poles each wound with an exciting coil.

Rotor :-

- \* The rotor is also made up of steel laminations.
- \* The number of rotor poles should be different from that of stator.
- \* The rotor does not carry any winding.



Here,

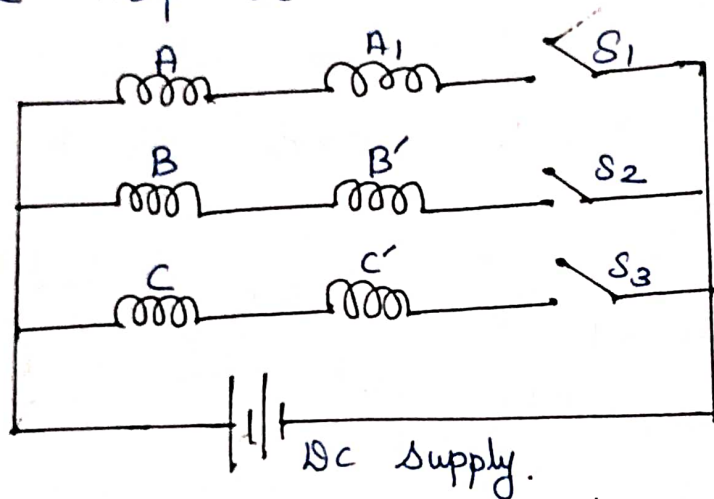
$$N_s = 6, \quad N_r = 4,$$

$$\text{step angle } \beta = \frac{6-4}{6 \times 4} \times 360^\circ$$

$$\boxed{\beta = 30^\circ}$$

\* Diametrically opposite pairs of stator coils are connected in series such that one tooth becomes a N-pole, the other one becomes S-pole.

\* The switching of phase currents is done with the help of solid-state switches.



[Electrical connection of VR stepper motor]

### Principle of operation:-

The VR stepper motor consists of stator and rotor. There is no permanent magnet either on the rotor (or) the stator. There is no windings on rotor. It is a single stack motor.



The stator is made of soft iron stampings. It has six equally-spaced projected poles (or) teeth. The stator windings are wound on stator poles. The rotor is also made of soft iron stampings. It is a 4 pole salient type of the same width as the stator pole or teeth.

Here, the stator windings consist of three phases A, B and C.

The six stator windings are connected in 2-coil groups to form three separate circuits. It is called phases. Phase A consist of terminals  $A_1$  and  $A_2$ . Similarly Phase B has  $B_1$  and  $B_2$ . and phase C has  $C_1$  and  $C_2$ . Each phase has its own independent switch. The current flow through winding can be controlled by mechanical switch or by using solid-state control. The opposite pairs of stator coils are connected in series such that when one pole (or) teeth becomes a north (N)-pole and other one becomes a south pole (S).

when there is no current in stator windings, the rotor rotates forward (or) backward to a position that

forms a path of maximum reluctance with the magnetized stator pole (or) teeth. The given VR Stepper motor is 3 phase, four pole motor. The step angle of this motor is  $\beta$ .

$$\beta = \frac{360^\circ}{mNr} = \frac{360^\circ}{3 \times 4}$$

$$\beta = 30^\circ$$

Operation -

The VR stepper Motor has following mode of operation.

- 1) 1-phase - ON (or) Full-step operation.
- 2) 2-phase - ON mode
- 3) Alternate 1-phase on 2-phase - on - mode

(Half-step operation)

- 4) Microstepping Operation.

operation:-

Mode 1: 1-phase ON (Full Step operation)

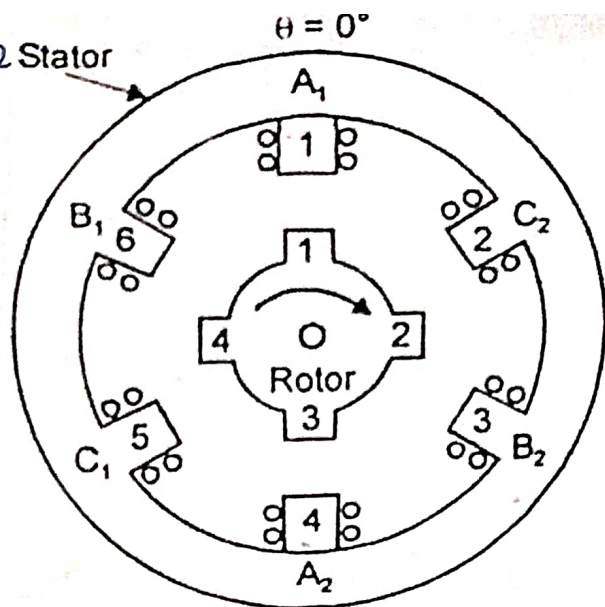
→ Only one phase is Energized at any time.

when Switch  $S_1$  is closed:

✓ Stator poles  $AA_1$  get Magnetized.

✓ The rotor, therefore attracted to the minimum reluctance position.

i.e) rotor poles 1 & 4.

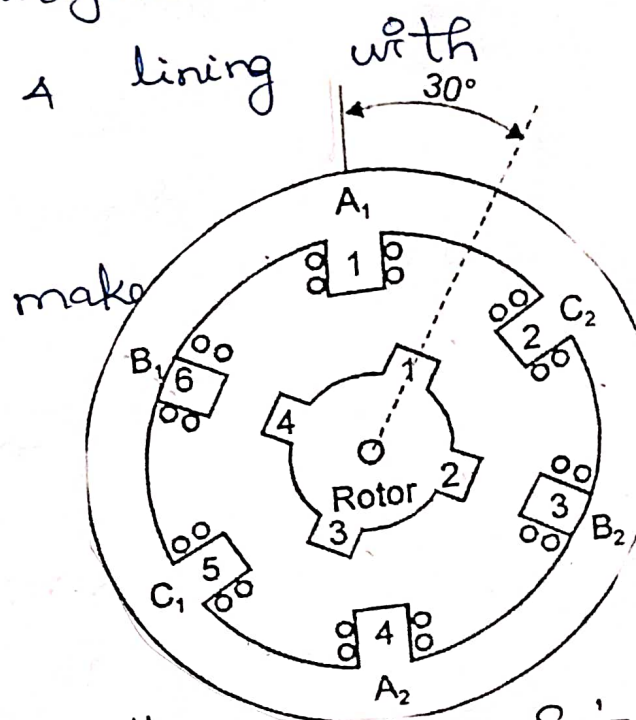


→ when switch  $S_2$  is closed after opening  $S_1$  :-

- ✓ stator poles B & B<sub>1</sub> get magnetized.
- ✓ The rotor poles 2 & 4 lining

stator poles 2 & 5.

As a result rotor displacement of  $30^\circ$ .



when switch  $S_3$  is closed after opening  $S_2$  :-

- ✓ stator poles C & C<sub>1</sub> get magnetized.
- ✓ The rotor poles 1 & 3 line up

with stator poles 3 and 6.

✓ The rotor rotates an additional angle  $30^\circ$  (CCW).

when switch  $S_3$  is open and switch  $S_1$  is closed again :-  
 Rotor teeth 2 & 4 will align with stator poles 1 & 4. ie) rotor angle of  $30^\circ$ .

The direction of rotation depends on the sequence in which the phase windings are energized.

i.e)  $S_1 \rightarrow S_2 \rightarrow S_3 \Rightarrow$  CCW,  $S_1 \rightarrow S_3 \rightarrow S_2 \Rightarrow$  CW

Counter Clock wise

$S_1$	$S_2$	$S_3$	$\theta$
✓	-	-	$0^\circ$
-	✓	-	$30^\circ$
-	-	✓	$60^\circ$
✓	-	-	$90^\circ$
-	✓	-	$120^\circ$
-	-	✓	$150^\circ$

Clock wise

$S_1$	$S_2$	$S_3$	$\theta$
✓	-	-	$0^\circ$
-	-	✓	$30^\circ$
-	✓	-	$60^\circ$
✓	-	-	$90^\circ$
-	-	✓	$120^\circ$
-	✓	-	$150^\circ$

Mode 2:  $\Delta$ -Phase ON (Full step operation) (ii).

→ In this mode of operation 2 stator phases are excited simultaneously.

→ When two phases like AB, BC, CA, again AB... are energized, the rotor experiences torque from both phases and comes to rest at a mid-way between the two adjacent full step positions.

when the phase 'A' and phase 'B' are energized → The rotor rotates in counter clockwise direction by an angle of  $\theta = 15^\circ$ .

when the phase B and C are energized:

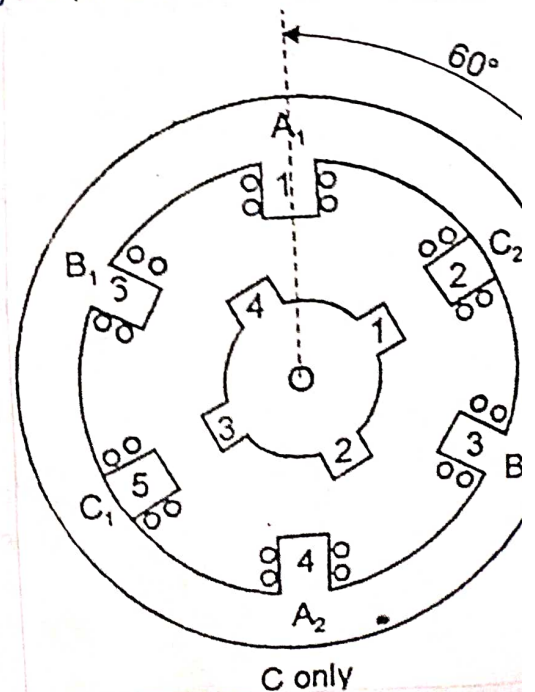
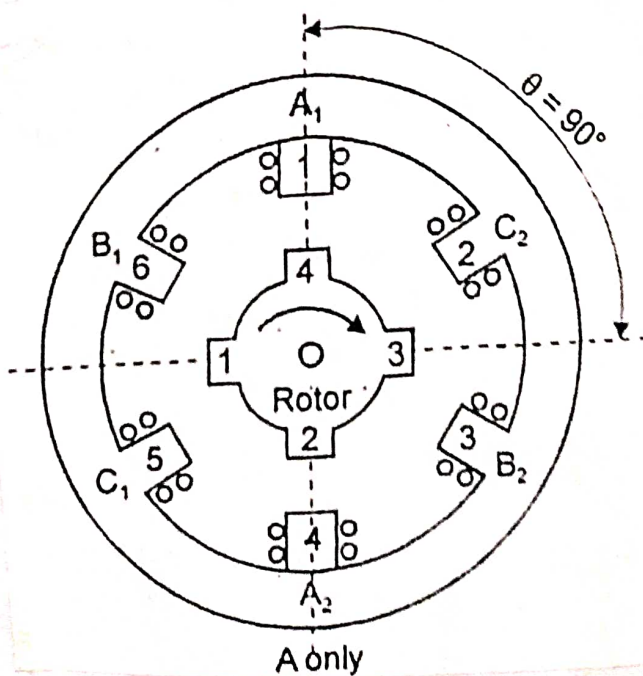
→ The rotor rotates another  $30^\circ$  in

Counter clock wise direction.

when the phase C & A are energized:-

→ further  $30^\circ$  in

doi



If the phase A & B are again energized, :-  
 the rotor rotates further  $30^\circ$ .

To reverse the direction of rotation,  
 switching sequence is changed.

ie) AC, CB, BA, AC, ...

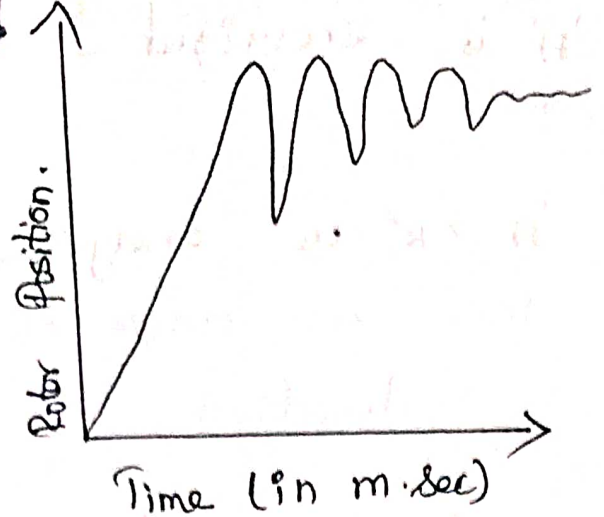
Truth Table.

Counter Clock wise

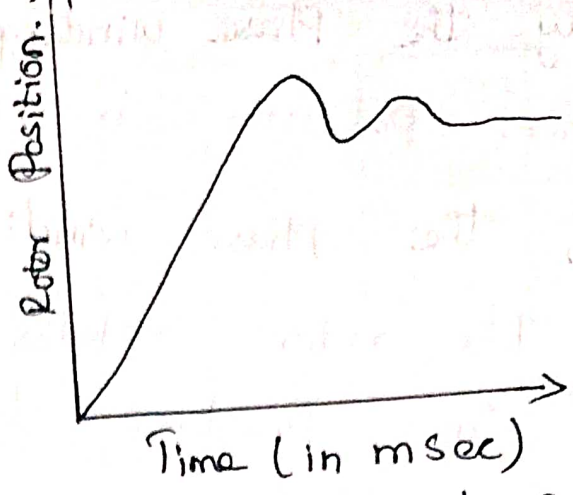
clock wise.

	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	$\theta$
AB	✓	✓	-	$15^\circ$
BC	-	✓	✓	$45^\circ$
CA	✓	-	✓	$75^\circ$
AB	✓	✓	-	$105^\circ$
BC	-	✓	✓	$135^\circ$
CA	✓	-	✓	$165^\circ$
AB	✓	✓	-	$195^\circ$

	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	$\theta$
AC	✓	-	✓	$15^\circ$
CB	-	✓	✓	$45^\circ$
BA	✓	✓	-	$75^\circ$
AC	✓	-	✓	$105^\circ$
CB	-	✓	✓	$135^\circ$
BA	✓	✓	-	$165^\circ$
AC	✓	-	✓	$195^\circ$



(1-φ - ON-Mode - Response)



(Two φ, ON-mode-Response)

Advantages of 2-Phase ON-mode over 1-φ ON-mode of operation:-

- ✓ Two Phase ON mode provides greater holding torque than 1-φ ON mode operation.
- ✓ Good Transient Response the oscillation damps more quickly in the two-phase ON-mode than in the case of single phase ON-mode.

Mode 3: Half step operation:-

- ✓ The Half step operation can be obtained by exciting the three phase in the sequence A, AB, B, BC, C.
- ✓ This is nothing but alternate one-phase ON and two-phase - ON mode of operation.
- ✓ In this mode, the rotor can rotate each step angle  $15^\circ$  ie) half of full step angle.

Only the phase winding  
rotor position is  $\theta = 0^\circ$ .

Then the phase winding 'A & B' are energized for an angle of  $15^\circ$  in counter clockwise direction.

Next the phase winding 'B' is energized & 'A' is de-energized:

The rotor rotates further  $15^\circ$  in counter clockwise direction.

Next the phase winding 'B & C' are energized:-

The rotor rotates further  $15^\circ$ .



Truth Table :-

	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	θ
A	✓	-	-	0°
AB	✓	✓	-	15°
B	-	✓	-	30°
BC	-	✓	✓	45°
C	-	-	✓	60°
CA	✓	-	✓	75°
A	✓	-	-	90°

(Counter-clockwise)

	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	θ
A	✓	-	-	0°
AC	✓	-	✓	15°
C	-	-	✓	30°
CB	-	✓	✓	45°
B	-	✓	✓	60°
BA	✓	✓	-	75°
A	✓	-	-	90°

(Clockwise)

Mode 4 - micro stepping :-

In this step of operation, the step angle is very small.

It utilizes two phases simultaneously but with the two currents deliberately made un-equal.

ie) The current in phase A is held constant and the current flow through 'b' phase winding is increased in very small increments until maximum current is reached. Then current in phase A is reduced to zero using very small decrements.

In this way very small angle The  
(even  $\beta = 0.018^\circ$ ) can be obtained. rotor

## PERMANENT MAGNET STEPPER MOTOR.

Construction:-

It consist of two main parts, one is stator and other one rotor.

Stator:-

The stator is made up of a stack of steel laminations. It has projecting poles. The stator has 4 poles. The stator windings

(or) phase windings are wound in the stator poles. Here, the 2 stator poles are energized by one winding. Now the motor has 2 windings (or) phases. It is marked as 'A' & 'B'. The phase 'A' consist of two terminals

A<sub>1</sub> & A<sub>2</sub>. Similarly, phase B winding consists of two terminals, B<sub>1</sub> and B<sub>2</sub>.

Rotor:-

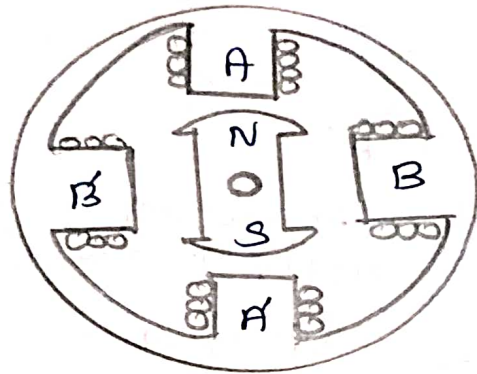
The Rotor is permanent magnet. It is made up of magnetically 'hard' ferrite.

The rotor is cylindrical one. Here, the rotor consist of 2 poles. (17)

$$\text{step angle } \beta = \frac{360^\circ}{m N_r}$$

$$m = 2, \quad N_r = 2$$

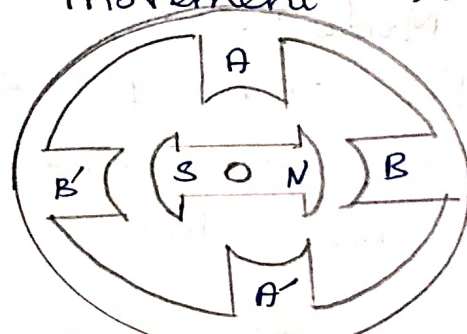
$$\beta = \frac{360^\circ}{2 \times 2} = 90^\circ.$$



Operation:- (Single Phase ON-Mode):

when phase B is energized. The stator poles BB' get magnetized.

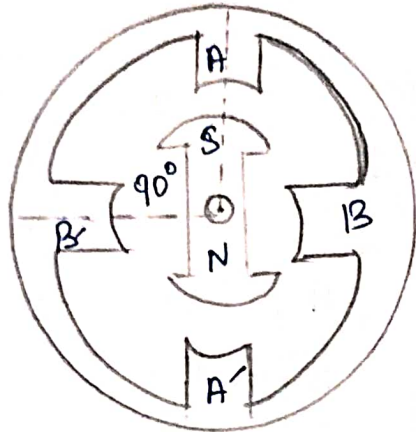
Now, the rotor moves such that N-pole of the rotor and S-pole of the stator pole formed by stator phase B get interlocked and further movement is arrested.



Next, phase A is energized.  
de-energized.

✓ Now stator poles BB' get magnetized. <sup>re</sup> direction  
✓ The rotor rotates by  $90^\circ$  and takes the <sup>re</sup> direction  
polarity

Position as shown in fig...



This sequence of energizing the phase is repeated. So, that rotor rotates with step angle  $90^\circ$  clockwise direction.

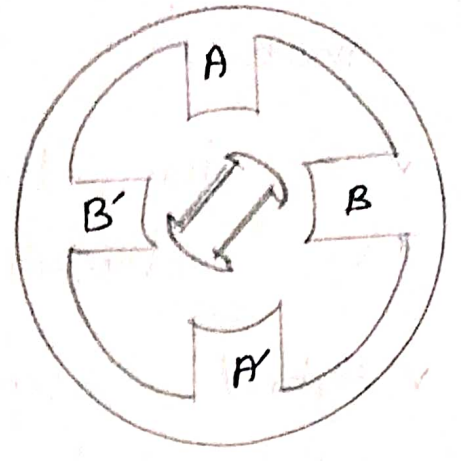
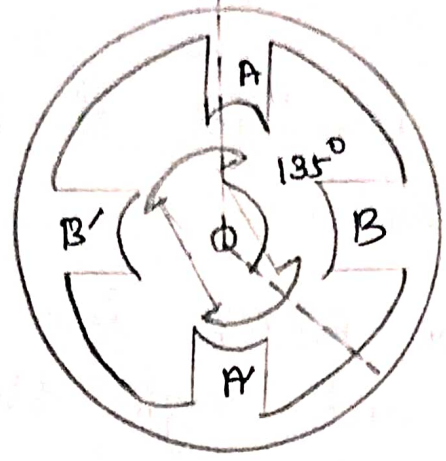
Truth Table :-

	$S_1$	$S_2$	$\theta$
A	✓	-	$0^\circ$
B	-	✓	$90^\circ$
A	✓	-	$180^\circ$
B	-	✓	$270^\circ$

Two-Phase ON-Mode :-

✓ The stator winding A & B are energized simultaneously. The resulting rotor position is mid-way between two adjacent full-step positions.

The direction of rotation depends on the polarity of Phase Current.

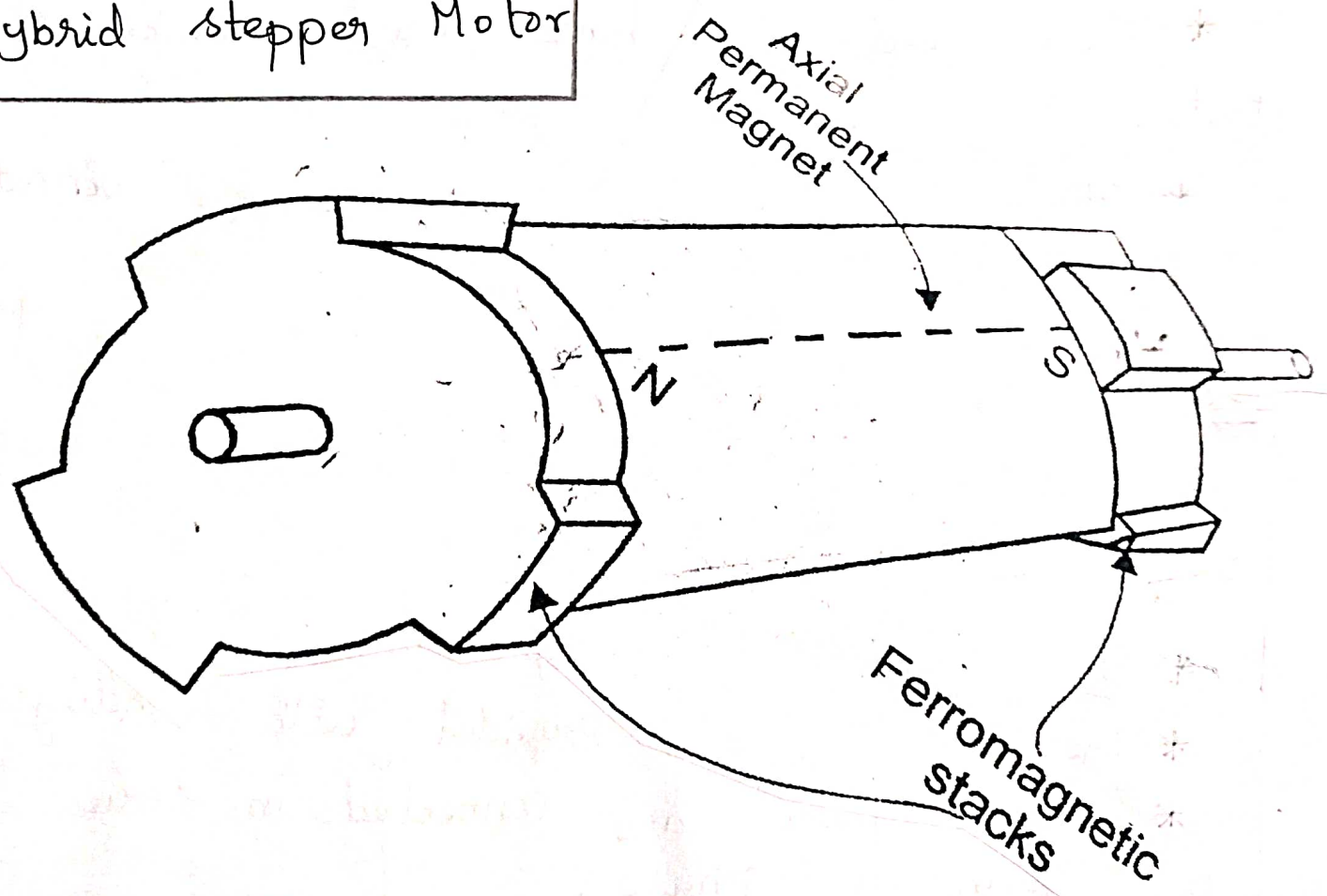


Truth Table:-

A	B	$\theta$
+	+	$45^\circ$
-	+	$135^\circ$
-	-	$225^\circ$
+	-	$315^\circ$
+	+	$45^\circ$

[The + & - simple denotes direction of current.]

Hybrid stepper Motor



✓ Hybrid stepper motor among the various types of working motor.

✓ It has the advantages of both PM and VR stepper motor.

✓ Hybrid stepper motor is used where small step angles and high starting torque are essential.

Construction:

Rotor:-

\* The rotor consist of permanent magnet. Two end-caps are fitted on both ends of this axial magnet.

\* These end-caps have equal number of teeth.

\* The tooth of the one end cap coincides with slot of the other.

Stator:-

\* The stator is made up of soft iron stampings.

\* The stator has subteeth.

\* The poles are provided with windings.

\* opposite poles are connected in series to form a phase.

Working:-

$$\text{step angle} = \frac{360^\circ}{(2 \times 2 \times 15)}$$

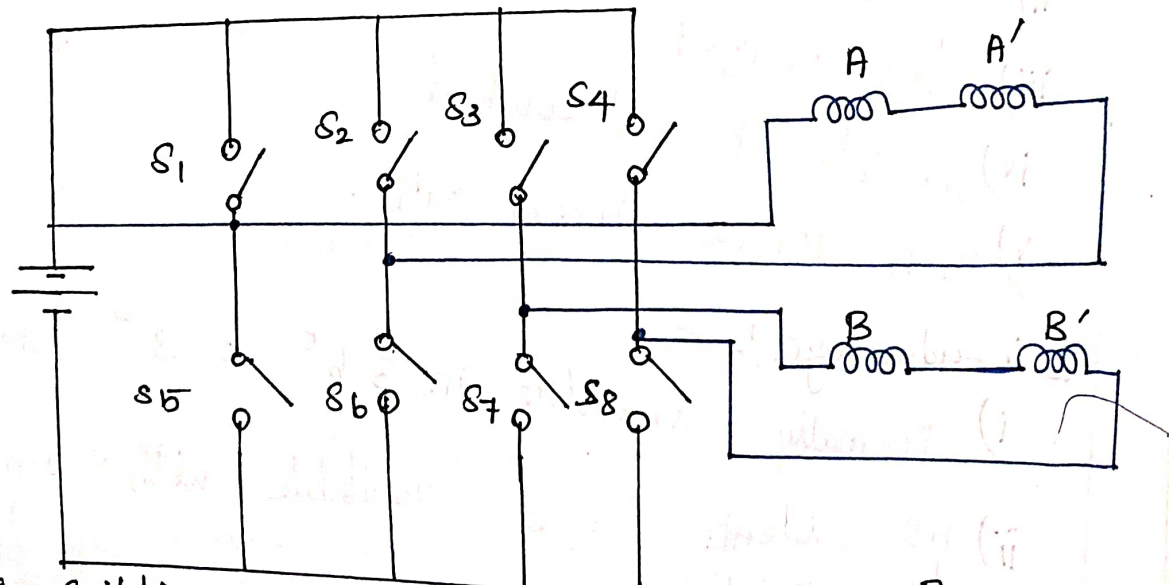
$$\beta = 6^\circ$$

✓ The stator poles will get magnetized with North & South pole depend upon the current direction.

✓ when pole A magnetized north and A' south. This will cause some teeth of rotor 1 towards pole 'A' and few teeth of rotor 2 towards pole A'.

✓ when pole B magnetized north and B' south: Rotor teeth again move in 6° in clockwise direction.

Repeating this sequence of operation, we can get the rotation of rotor with steps of 6° in clockwise direction.



[Fig - Switching circuit for Hybrid Stepper Motor.]

## Multi-stack Variable

In figure 2.9 (a) is shown stack A with stator teeth (or) Poles 1, 2, 3, 4 ... with stator B is shown in fig 2.9-b) with stator Poles 1, 2, 3, 4 ... displaced from stack A by  $10^\circ$  ccw. Further in figure 2.9 (c), the stack C as shown in with its stator poles 1, 2, 3, 4 ... offset from stack B by an angular displacement of  $10^\circ$  CCW.

Note that rotor teeth on the three stacks do not have any angular displacement from each other as the rotor stator Poles, have, the rotor teeth are aligned.

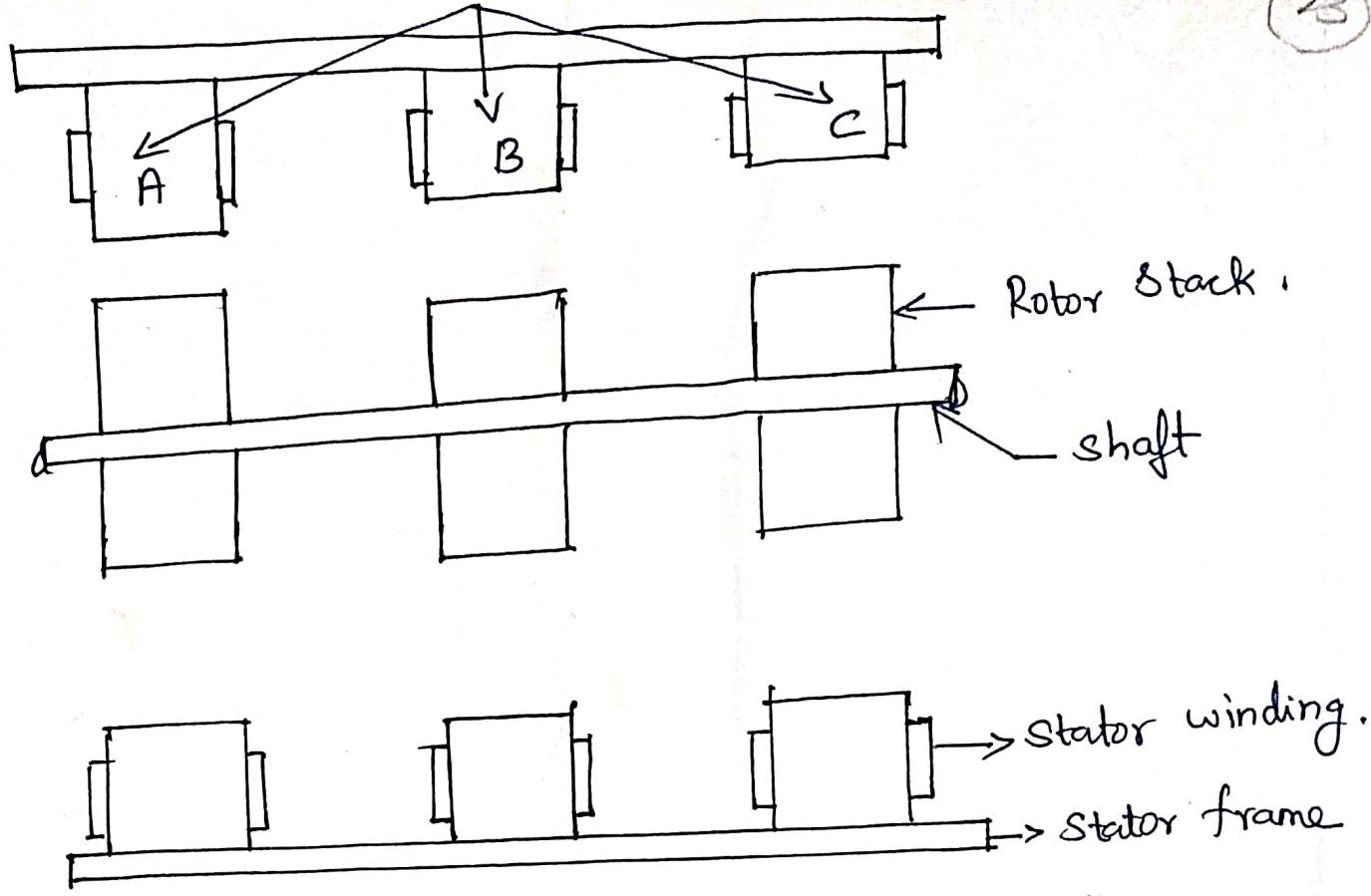
### Advantages :-

- i) Low rotor inertia
- ii) Capable of High stepping rate
- iii) Light weight
- iv) Ability to freewheel
- v) High torque inertia ratio.

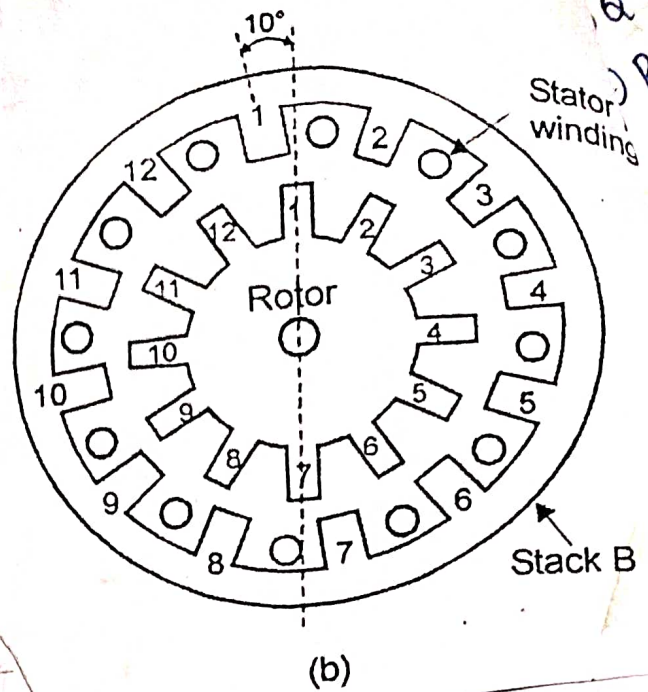
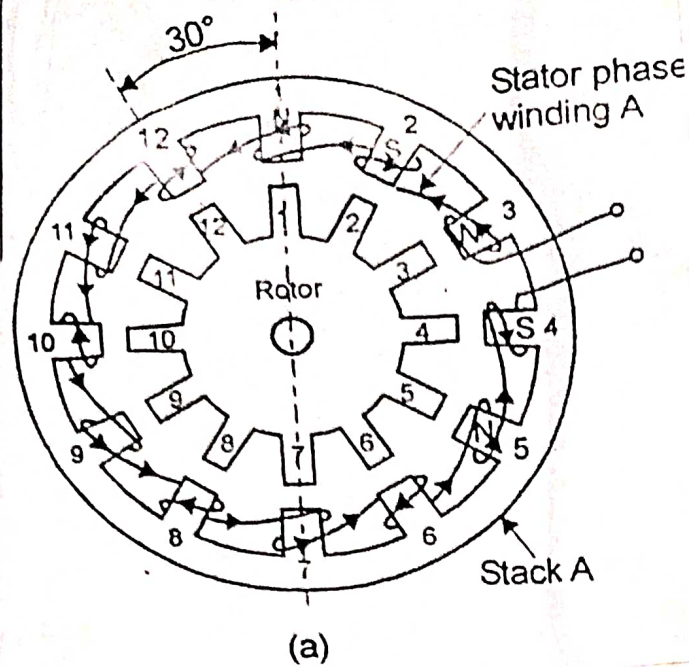
### Dis-advantages :-

- i) Normally available in  $3.6^\circ$  to  $30^\circ$  step angle.
- ii) No detente torque available with windings de-energized.

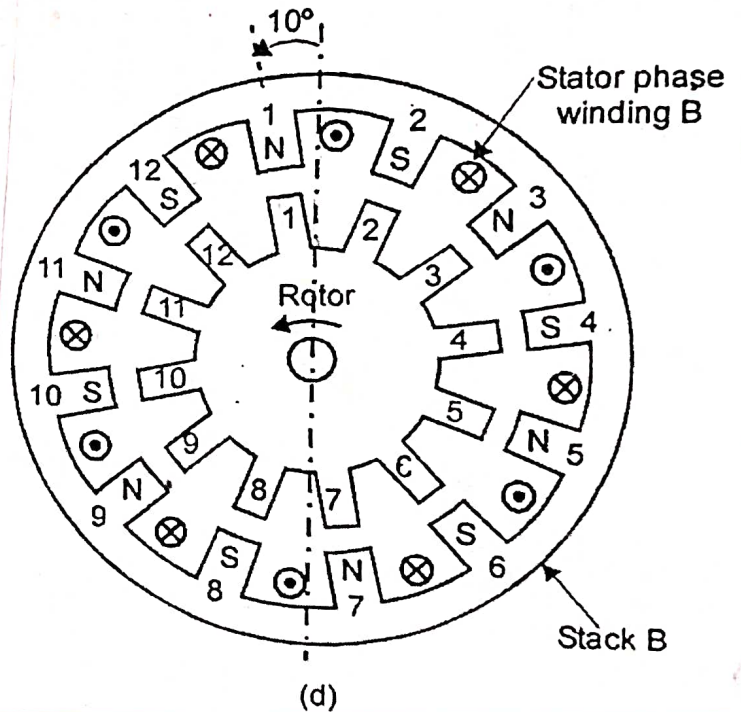
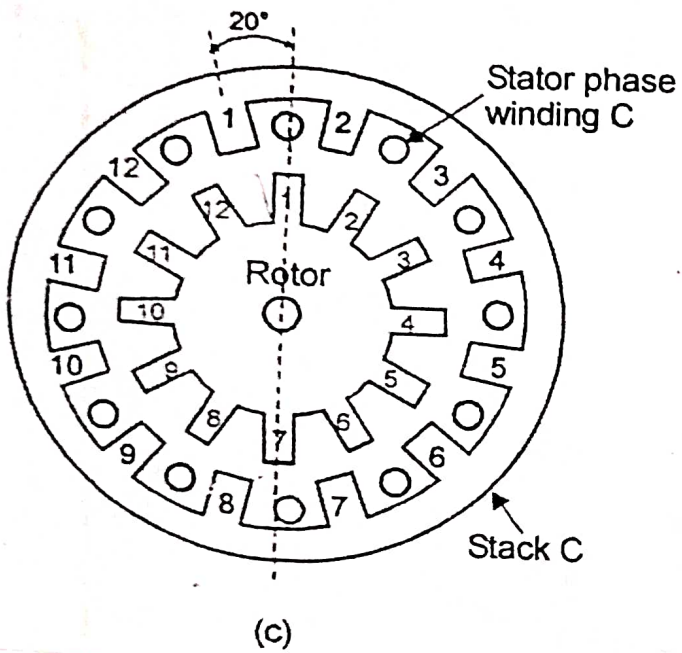




- ✓ The multi stack variable reluctance stepper motor are used to obtain smaller step angle (range of 2 to 15°).
- ✓ In this type, each phase has separate stator and rotor sections called stacks.
- ✓ The 3 - stator stack consist of windings that corresponds to three phases.
- ✓ The rotor stacks are unwound and have projecting teeth. The rotor teeth of stack 'A' is displaced by 15° from B and 30° from stack C.
- ✓ The rotor teeth of phase B and C also have 15° mechanical off set.



A →  
R → pu  
These



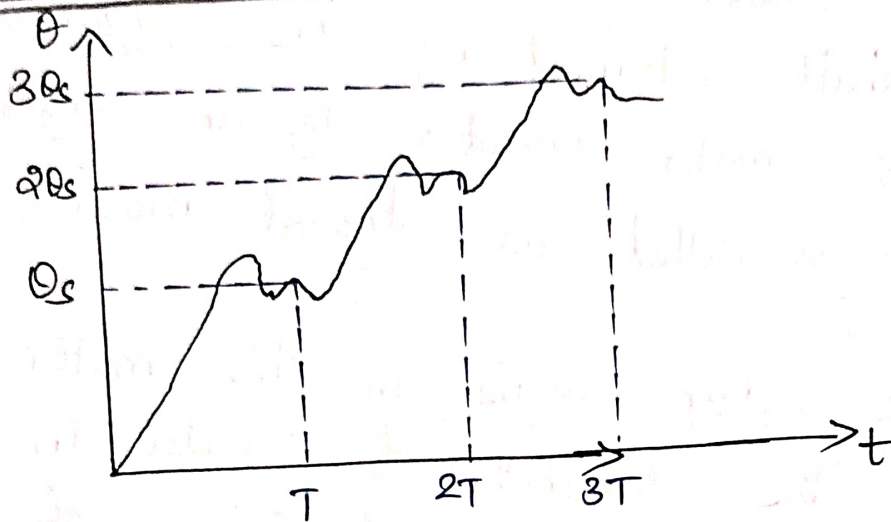
The stator laminations are also offset in angular displacement by one-third of a stator pole pitch. For a 12-pole stator, the pole pitch is  $30^\circ$  and therefore - the three stator stacks must be offset from each other in angular displacement of  $10^\circ$ .

Q  $\rightarrow$  Pull in torque at stepping rate A. (27)  
 R  $\rightarrow$  Pull out torque at stepping rate A.

These are 2 operating modes.

- 1) Start - stop mode
- 2) Slewing mode.

i) Start - Stop mode :-



$\checkmark$  Second pulse is given to the motor before the motor has attained steady position due to first pulse.

Pull-in rate :-  
 It is the maximum stepping rate at which the motor will start & stop without missing steps, against load torque.

Pull-out rate :-  
 It is the maximum stepping rate at which the motor will slew without missing steps, against load torque.

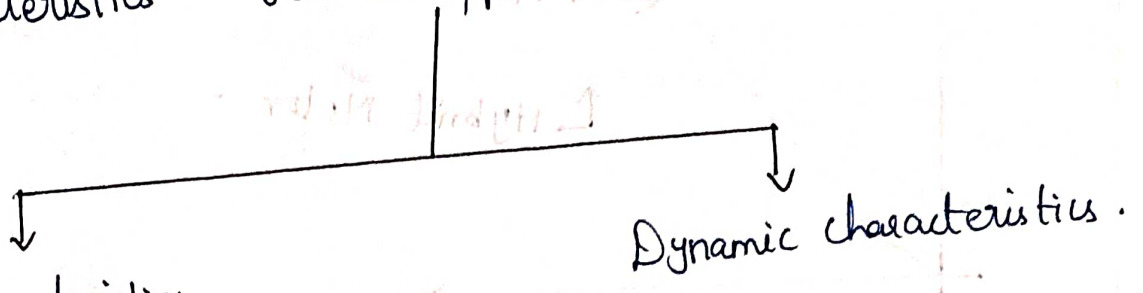
The stepper motors are mainly used in computer peripherals, plotters, robots and machine tools for precise incremental rotation. In stepper motor, the stator windings are excited by electrical pulses and for each pulse the motor shaft advanced by one angular step. The stepper motor operates by a digital pulse. Therefore it is called as digital motor.

The step angle in the motor is determined by the number of poles in the rotor and the number of pairs of stator windings (one pair of stator winding is called one phase). The stator windings are called 'control windings'.

The stepper motor is controlled by switching ON/OFF the stator windings. Generally the stepper motor has four stator winding and require four switching sequence. It is shown in the figure.

# CHARACTERISTICS OF STEPPER MOTOR.

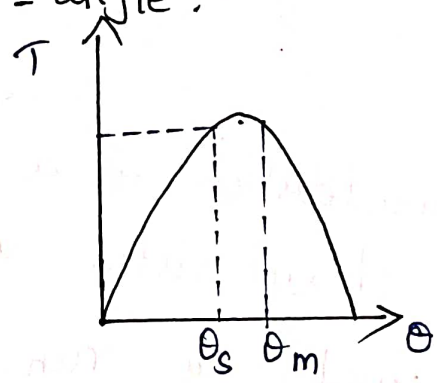
## Characteristics of stepper Motor.



### Static characteristics:-

- 1. Torque - angle
- 2. Torque - current

### 1. Torque - angle :-



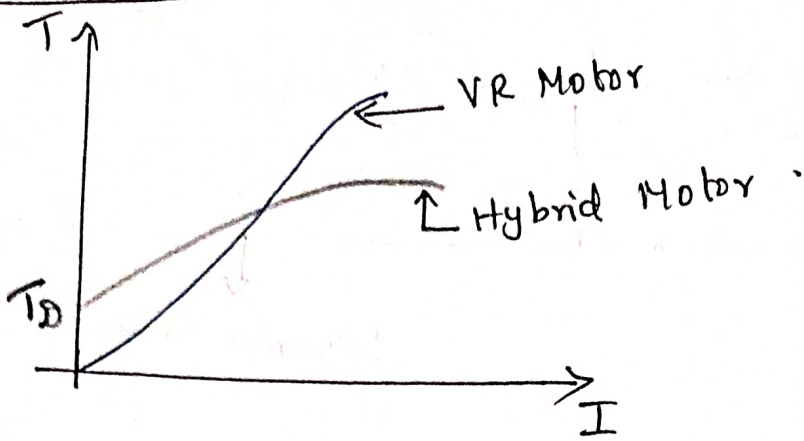
Torque vs step angle characteristics of stepper motor is shown in fig.

When rotor is in equilibrium position, external torque is applied. Now the rotor is moved. The angular displacement is measured.

vary the load - torque and find the corresponding displacement.

The variation of displacement is plotted against the torque.

2. Torque - Current

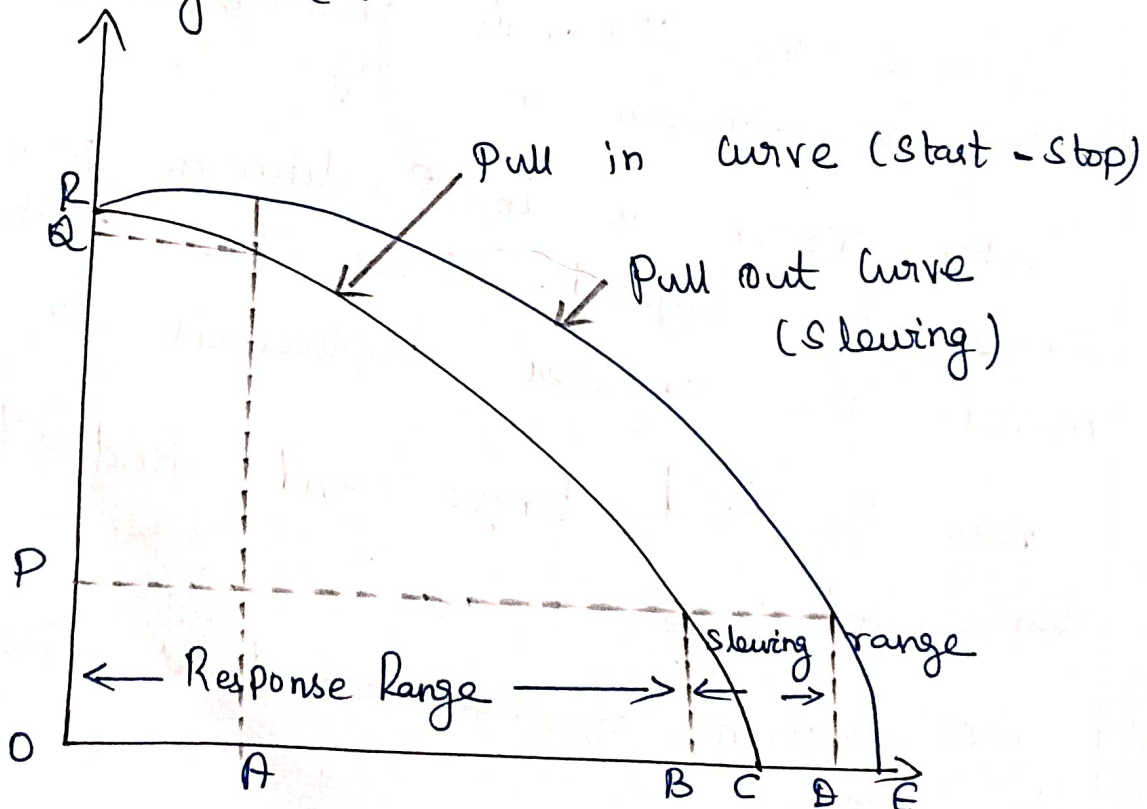


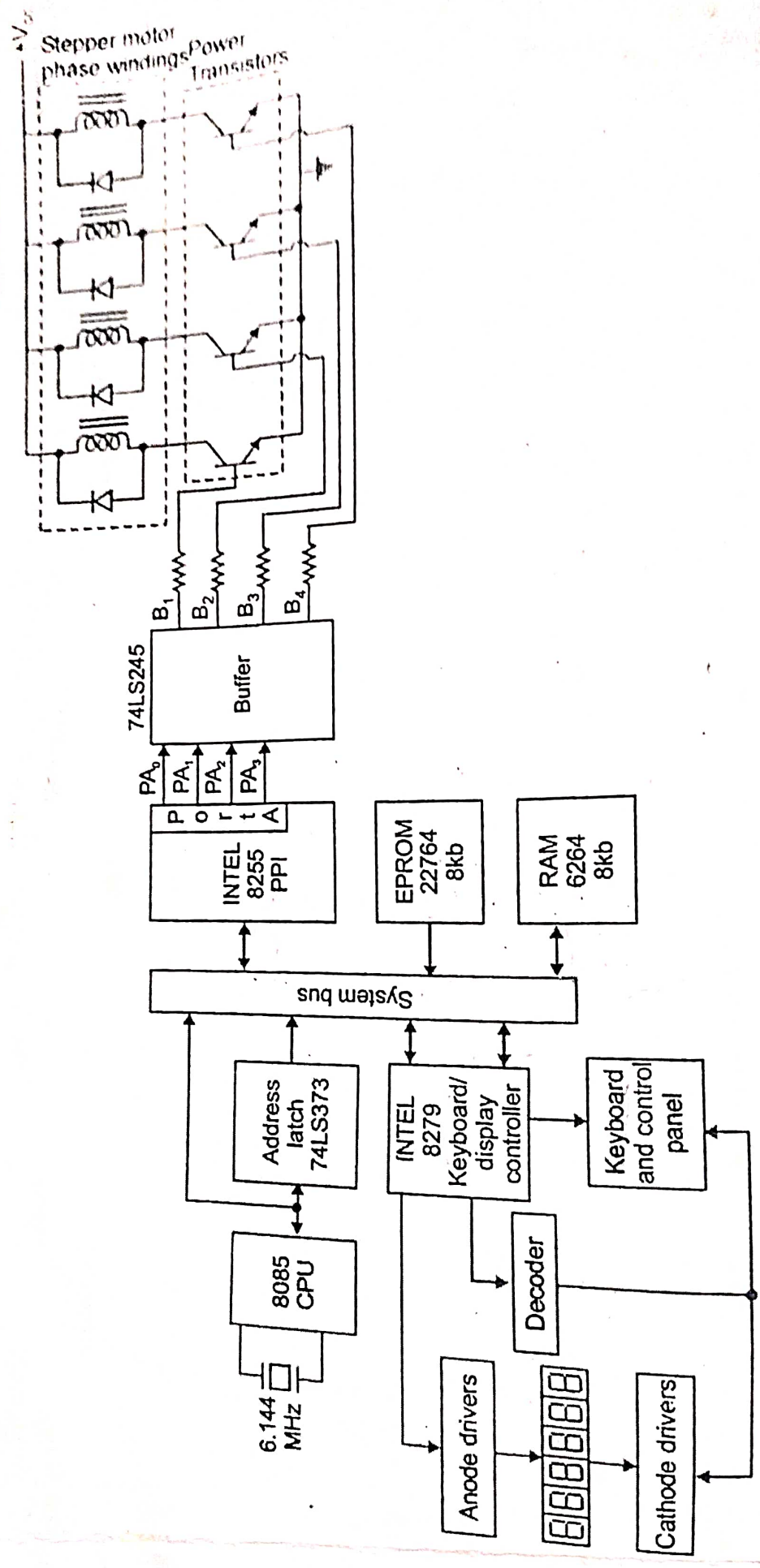
Detent torque :-

It is the maximum torque that can be applied to an unexcited motor without slipping the rotor from the equilibrium position.

Dynamic Characteristics :-

The dynamic characteristics of a stepper motor represent the characteristics when it is running (or) about to run.





Switching Sequence	Clockwise rotation				Anticlockwise rotation			
	PA <sub>3</sub>	PA <sub>2</sub>	PA <sub>1</sub>	PA <sub>0</sub>	PA <sub>3</sub>	PA <sub>2</sub>	PA <sub>1</sub>	PA <sub>0</sub>
Sequence - 1	1	1	0	0	0	0	1	1
Sequence - 2	0	1	1	0	0	1	1	0
Sequence - 3	0	0	1	1	1	1	0	0
Sequence - 4	1	0	0	1	1	0	0	1

[Switching Sequence for Full-step operation]

Clockwise rotation				Anticlockwise rotation			
PA <sub>3</sub>	PA <sub>2</sub>	PA <sub>1</sub>	PA <sub>0</sub>	PA <sub>3</sub>	PA <sub>2</sub>	PA <sub>1</sub>	PA <sub>0</sub>
1	1	0	0	0	0	1	1
0	1	0	0	0	0	1	0
0	1	1	0	0	0	1	0
0	0	1	0	0	1	1	0
0	0	1	1	0	1	0	0
0	0	0	1	0	1	0	0
0	0	0	0	1	1	0	0
1	0	0	1	1	0	0	0
1	0	0	0	1	0	0	1
				0	0	0	1

[Switching Sequence for Half-step operation]

Figure 1.9  
 step A  
 step B  
 step C



Figure 1.8 shows microprocessor based Stepper motor control. Here, the Stepper motor consists of 4 phase windings. A freewheeling diode is connected across the phase winding. The Stepper motor winding can be energized by turning on the power transistor in the Power Circuit.

The system consists of microprocessor (8085, 8086 etc...) EPROM and RAM memory for Program and data storage and for stack using INTEL 8279, a keyboard and six number of 7-segment LED Display have been interfaced in the system. By using the keyboard, the operator can issue commands to control the system. The LED display have been provided to display messages to the operator.

### LINEAR ANALYSIS OF STEPPER MOTOR.

The linear analysis of the stepper motor performance with respect to torque produced by the torque.

Let,  $T_m$   $\rightarrow$  Motor Torque Produced by the rotor in  $N-M$   
 $J$   $\rightarrow$  Inertia of the rotor and Load combination in  $kgm^2$ .

$\omega$  - Angular velocity of the rotor.

$D$  - Damping coefficient (or) Viscous frictional

$T_f$  - Frictional load Torque independent of the

$\theta_s$  - Step angle in radians.

$f$  - Stepping rate in steps/sec (or) pps.

Frictional Load Torque,

$$T_f = k\theta$$

According to the rotor dynamics,

$$T_m = J \frac{d\omega}{dt} + D\omega + T_f \quad \text{--- (1)}$$

Also  $\theta_s = \omega t = \text{step angle}$ .

$$\omega = \theta_s / t = \frac{1}{t} \theta_s = f \theta_s \quad \text{--- (2)}$$

where  $f = 1/t$

Equation (2) sub in eqn (1),

$$T_m = J \frac{d(f\theta_s)}{dt} + D(f\theta_s) + T_f \quad \text{--- (3)}$$

Step angle  $\theta_s = \frac{360^\circ}{mNr}$  is fixed for particular

type of motor. Due to this,  $\theta_s$  can be considered as constant.

$$\therefore T_m = J\theta_s \frac{d}{dt}(f) + D\theta_s(f) + T_f$$

In the above equation, the viscous friction constant is neglected because the equation is linear one.

## Linear Analysis:

If the damping Co-efficient is neglected,  $D = 0$   
 Now, the torque equation becomes

$$T_m = J \frac{d\omega}{dt} + T_f \quad \text{--- (5)}$$

$$T_m - T_f = J \frac{d\omega}{dt}$$

$$\frac{T_m - T_f}{J} = \frac{d\omega}{dt}$$

$$d\omega = \left[ \frac{T_m - T_f}{J} \right] dt \quad \text{--- (6)}$$

Integrating the above equation, we can get -

$$\omega = \left[ \frac{T_m - T_f}{J} \right] t + \omega_1 \quad \text{--- (7)}$$

where,

$\omega_1 =$  Integration Constant

$$\omega = \theta_s f$$

$$\omega_1 = \theta_s f_1$$

Now, substituting  $\omega$  and  $\omega_1$  in equation (7),

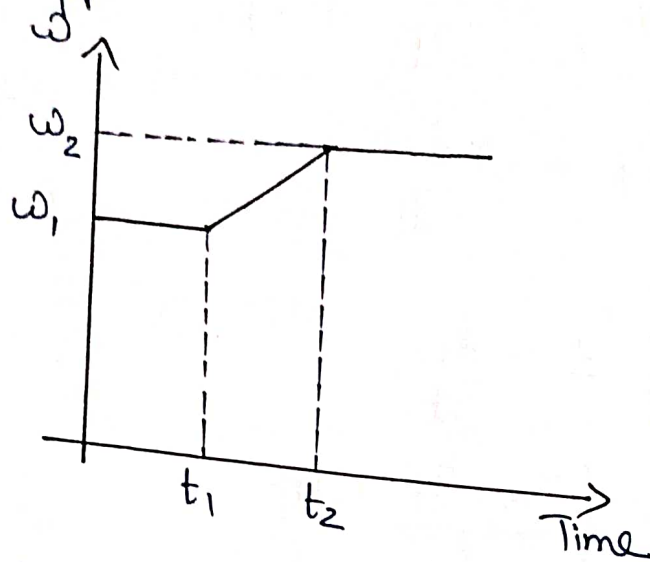
$$(\theta_s f) = \left[ \frac{T_m - T_f}{J} \right] t + \theta_s f_1 \quad \text{--- (8)}$$

The above equation is divided by  $\theta_s$ ,

$$\frac{\theta_s f}{\theta_s} = \left[ \frac{T_m - T_f}{J \theta_s} \right] t + \frac{\theta_s f_1}{\theta_s}$$

$$f = \left[ \frac{T_m - T_f}{J\theta_s} \right] t + f_1 \quad \text{--- (9)}$$

The above equation is the stepping rate of the stepper motor.



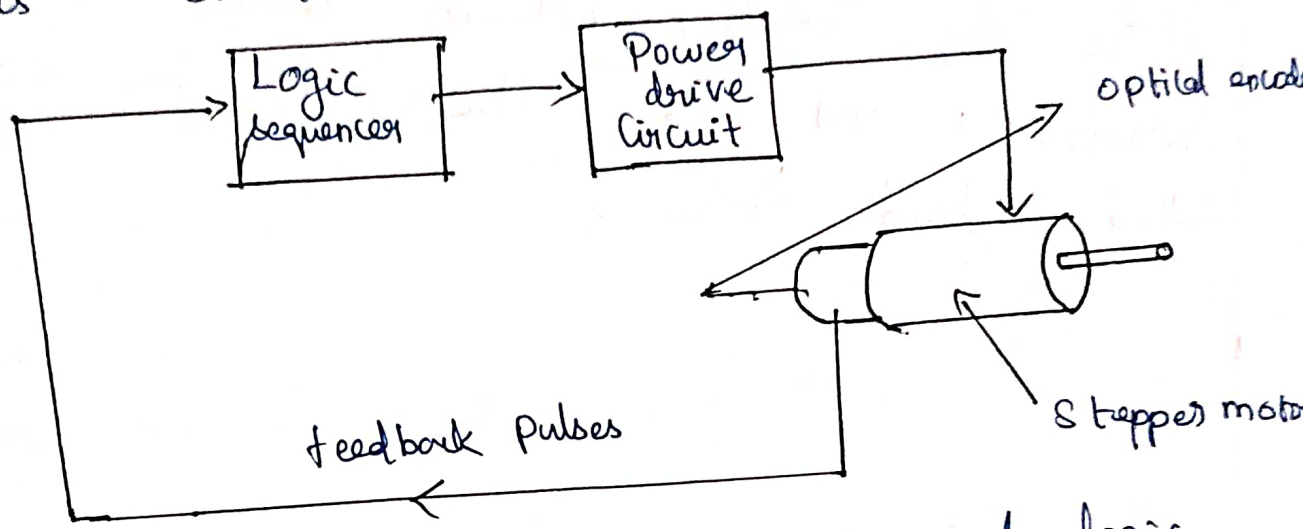
above figure shows the linear acceleration from  $\omega_1$  to  $\omega_2$ .

### CLOSED CONTROL LOOP OF STEPPER MOTOR :-

In this drive systems explained the closed loop control of stepper motor. The step command pulses were given from an external source.

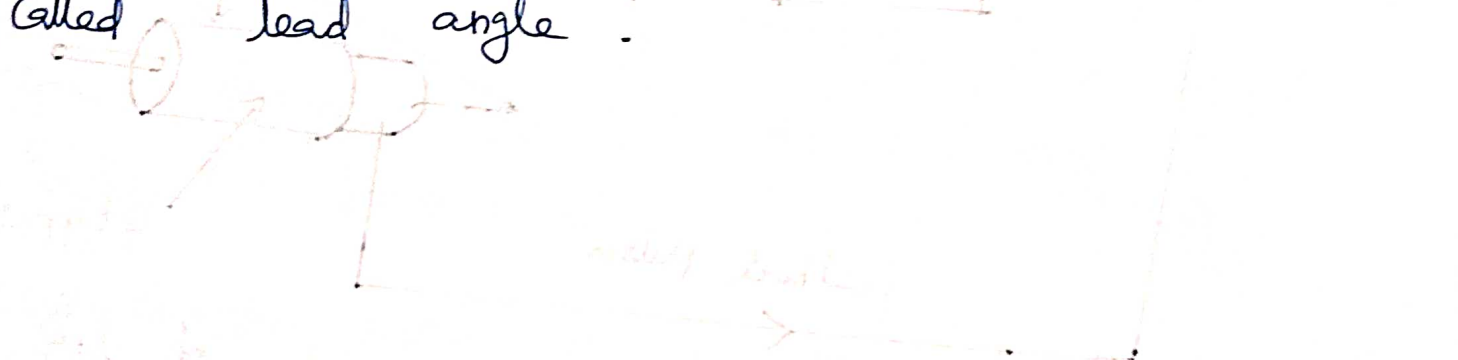
The open-loop drive is attractive and widely accepted in applications of speed and position control. However, the performance of stepper motor driven in open-loop mode may fail to follow a pulse command when the frequency of the pulse train is too high.

The Inertial Load is too heavy. The performance of stepper motor can be increased to a great extent by employing Position feedback. (a) speed feedback to determine the proper phase windings to be switched at proper timings. This type of control is called as "closed-loop drive".



The above block diagram consist of logic sequencer, power drive circuit, optical encoder and stepper motor. In a closed-loop control, a position sensor is needed for detecting the rotor position. For this purpose we can use optical encoder. This optical encoder is coupled with motor shaft. In addition to we can use mechanical sensor for detecting the rotor position.

The pulses from the optical encoder  
 digital information of the position. This  
 Pulses are fed to the logic sequencer  
 Now, the logic sequencer determines the  
 Phase windings of the stepper motor through  
 Power drive circuit. Now, the stepper motor  
 rotates. The relation between the rotor's present  
 Position and the Phases to be excited is  
 called lead angle.



## SWITCHED RELUCTANCE MOTOR.

Constructional features - Rotary and linear SRM.  
 Principle of operation - Torque production -  
 Steady state performance prediction - Analytical  
 method - Power converters and their controllers -  
 Methods of Rotor Position sensing - Sensorless  
 operation - characteristics and closed loop control -  
 Application -

## Introduction :-

Single excited machine - only stator has windings.  
 Doubly salient Machine - both stator and rotor has salient poles.  
 Principle - similar to single stack variable reluctance stepper motor. The structure of the motor is simple with concentrated coils.  
 Since, the movement of rotor and hence the torque involves a switching of currents into the stator windings when there is a variation of reluctance, this motor is called "Switched Reluctance Motor".

SRM requires,

⇒ Power Controller

⇒ Rotor Position Sensors.

Advantages:-

\* High efficiency.

\* maximum operating speed.

\* Good performance of the motor in terms of torque / inertia ratio together with four quadrant operation, making it an attractive solution for variable speed applications.

✓ Construction is simple and robust.

✓ There is no permanent magnet.

✓ Rotor carries no windings, no slip rings, no brushes & less maintenance.

✓ Power semiconductor switching circuitry is simpler.

✓ It is the self starting machine.

✓ It is possible to get very high speed.



is - advantages:-

- \* Stator phase winding should be capable of carrying magnetizing current.
- \* For high speed operation, the developed torque has undesirable ripples which results in undesirable noises (or) acoustic noises.
- \* It requires position sensors.

Construction and operation of SRM:-

Stator is made up of silicon steel stampings with inward projected poles. The field coils are connected to the output terminals of a power semiconductor switching circuitry.

Rotor is made up of silicon steel stampings, with outward projected poles. Number of poles of rotor is different from the number of poles of stator. The rotor shaft carries a position sensor.

DC supply is given to the power semiconductor switching circuitry which is connected to various phase windings of SRM. Rotor position sensor provides information about the position of rotor.

Based on the rotor position information the devices are switched ON & OFF such that the desired winding is excited.

Consider that the rotor poles  $r_1$  &  $r_1'$  and stator poles  $c$  &  $c'$  are aligned. When a current is applied to phase a with the current direction as shown in fig.

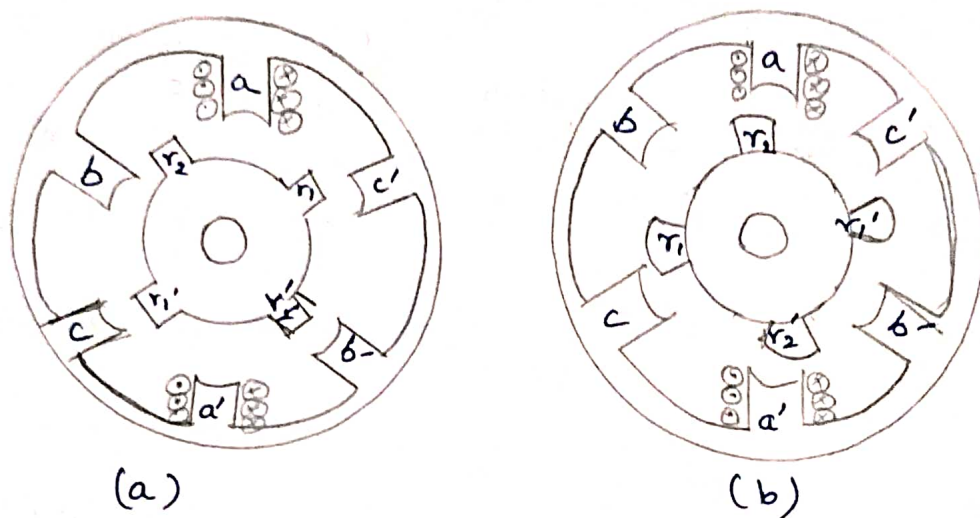


fig. 2.1 Operation of Switched Reluctance Motor.

A flux is established through stator poles  $a$  and  $a'$  and rotor poles  $r_2$  and  $r_2'$  which tends to pull the rotor poles  $r_2$  and  $r_2'$  towards the stator poles  $a$  and  $a'$  respectively. When they are aligned, the stator current of phase a is turned off.

Now, the stator winding  $b$  is excited pulling  $r_1$  and  $r_1'$  toward  $b$  and  $b'$  respectively in a clockwise direction. Likewise energization

of the c phase winding results in the alignment of  $r_2$  and  $r_2'$  with c and c' respectively. Hence it takes in sequence to move the rotor by  $90^\circ$  and one revolution of rotor movement is affected by switching currents in each phase as many times as there are number of rotor poles. The switching of currents in the sequence acb results in the reversal of rotor rotation.

### Power Controllers used for SRM :-

- 1 > classic converter - using two Power Semiconductors and two diodes per phase.
- 2 >  $(n+1)$  Power switching devices and  $(n+1)$  diodes per phase.
- 3 > Phase windings using bifilar wires.
- 4 > Dump - C - converters.
- 5 > split power supply converter.

#### (1) Classic Converter :-

Power semiconductor switching circuits for SRM :  
 Two Power semiconductor switching devices per phase and two diodes.

when  $T_1$  and  $T_2$  are ON, current flows from  $A_1$  to  $A_2$ .

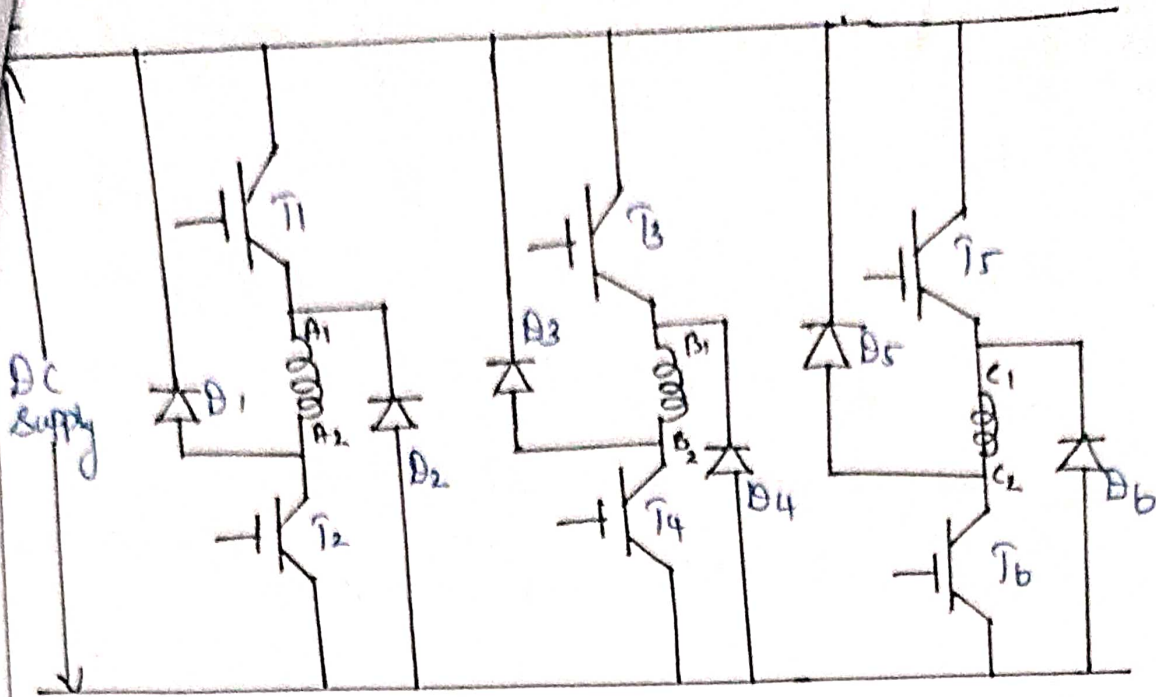
when  $T_1$  &  $T_2$  are OFF, current flows through  $D_2$ ,  $A_1$ ,  $A_2$ ,  $D_1$ , to mains. Thus energy is fed back to mains. Thus stored energy is fed back to mains.

Upper devices  $T_1$ ,  $T_3$  and  $T_5$  are turned ON and OFF by the signals obtained from position sensor.

Lower devices  $T_2$ ,  $T_4$  and  $T_6$  are controlled by signals obtained by chopping frequency signals. By this way, effective phase current is varied from a very low value to a high value.

control of each phase is completed independent of other phases.

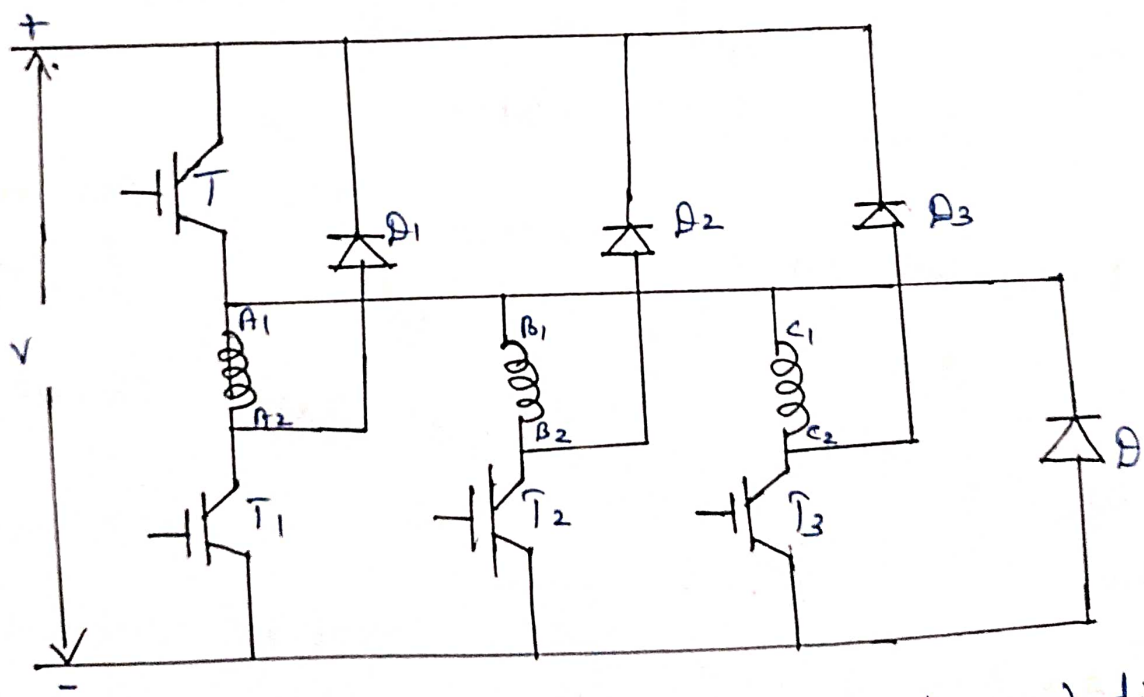
converter is able to freewheel which helps to reduce  $f_s$  and switching losses.



[fig 2.2 classic Converter.]

Drawback:

- 1) More Number of switches are required in each phase.
- 2)  $(n+1)$  power switching devices and  $(n+1)$  diodes:-



[fig 2.3  $(n+1)$  Power switching devices and  $(n+1)$  diodes converter.]

It requires less number of switching devices and diodes.

To excite phase A, T and  $T_1$  are ON when ~~or~~ T and  $T_1$  are OFF, stored energy is fed back through diode D and  $D_1$  to mains. To excite phase B, T and  $T_2$  are ON.

Limitation:-

\* At high speeds, phase cannot be de-energized fast through the diodes because control thyristor keeps switching ON with a long duty cycle.

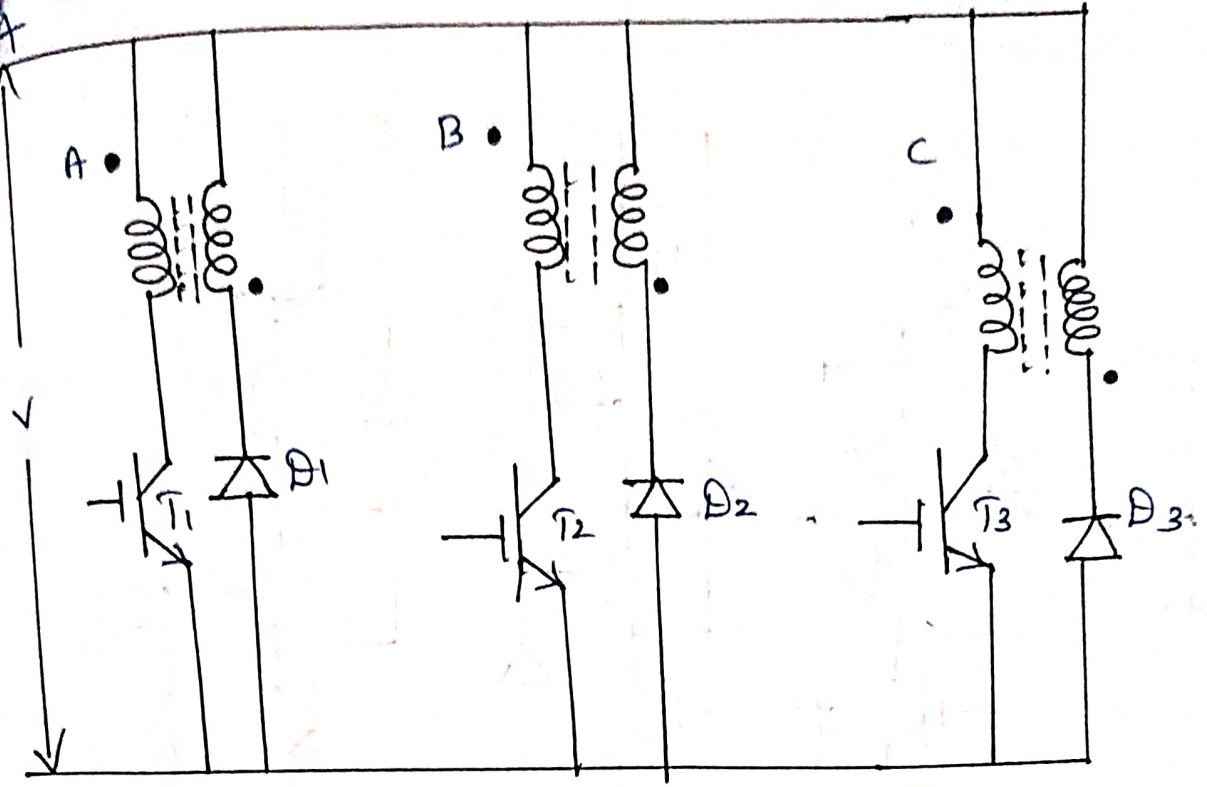
(3) Phase winding with Bifilar wires:-

1 > Each phase consist of two identical windings and are magnetically coupled when one of them are excited.

2 > Enable bipolar excitation with a reduced number of switching elements.

3 > when  $T_1$  is ON, current passes through winding A.

4 > when  $T_1$  is OFF, stored energy is fed back to mains through  $A'$  and A.



[fig 2.3 Bifilar wire Converter].

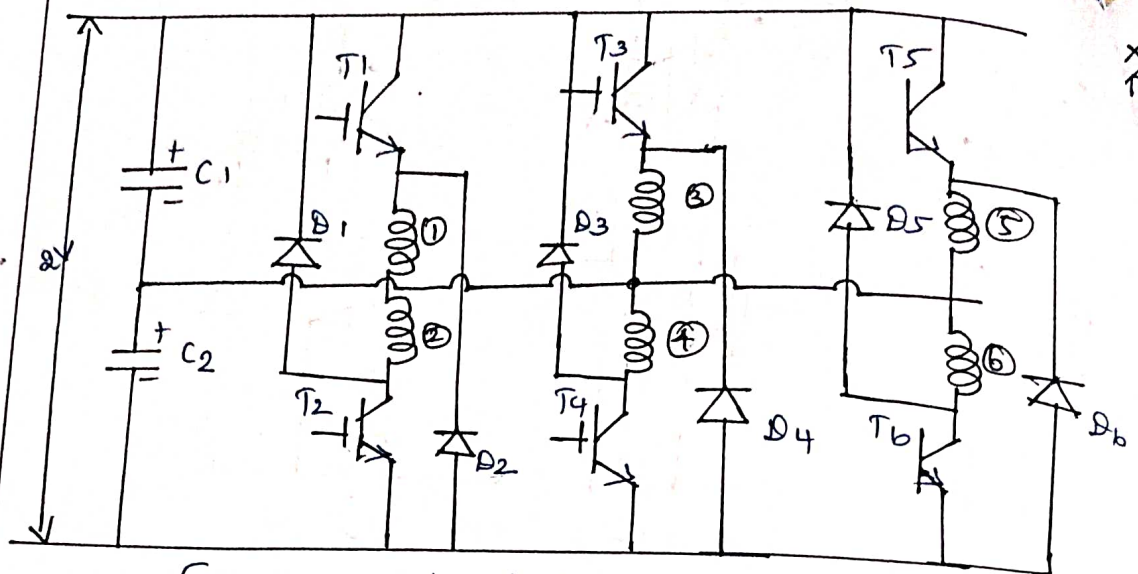
Limitations:-

- \* Bifilar windings require double number of connections.
- \* Poor utilization of copper.
- \* Voltage spikes due to imperfect coupling between the bifilar winding.

(A) split link circuit :

Lower number of switching devices.  
 main supply is split into two halves using split capacitor.  
 Converter is less faulty tolerant as fault in any phase will unbalance the other phase that is connected to it.

Not feasible for low voltage applications



[fig 2.4 → split link converter circuit]

### (5) Dump-c Converter:-

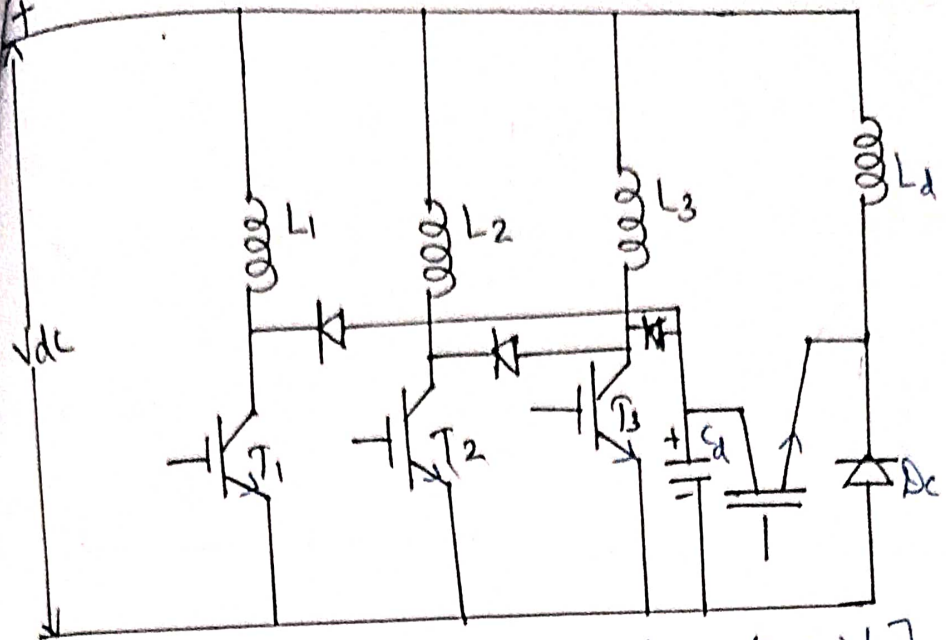
\* Consist of three phase winding, 3 IGBT's, three feedback diodes and a step down chopper.

\* The device count is reduced to  $n+1$

\* The maximum power switches allow independent phase current controllable performance of the converter is good.

\* Converter efficiency is good.

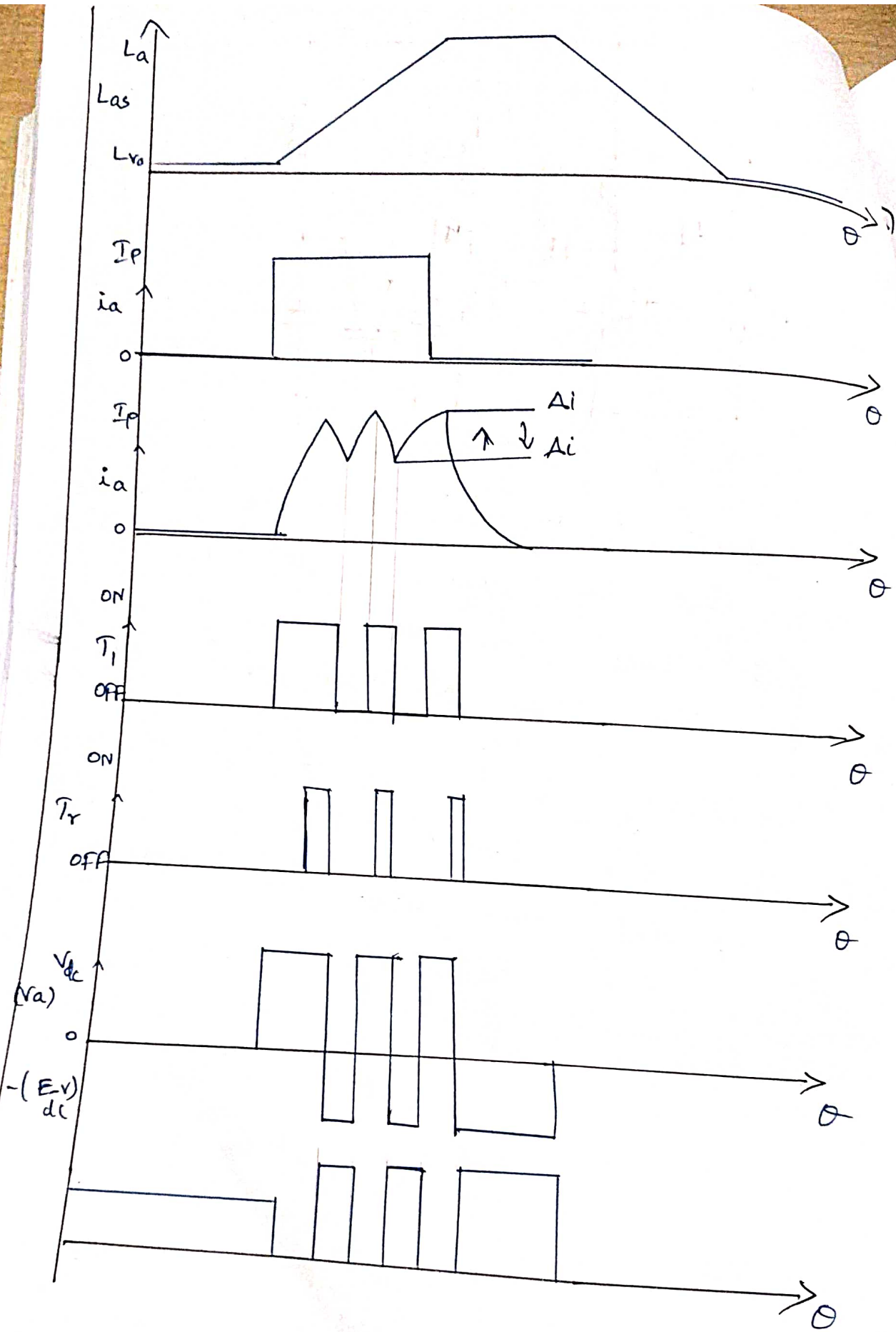




(fig 2.5 Dump c converter circuit)

Dump capacitor voltage is maintained at  $2V_{dc}$  to allow fast demagnetization. But capacitor and inductor in dump circuit and also voltage rating of other devices is twice the bus voltage.

Monitoring of dump capacitor voltage & control of dump switch makes the converter very complicated and also the converter does not allow free-wheeling.



a) write  
 Relu  
 2)

## TORQUE PRODUCTION.

49

- 1) Write the torque equation of switched Reluctance motor. (2 marks: may/june - 2013)
- 2) Explain the principle of operation of SRM and derive the torque equation (8 mark Nov/Dec - 2012)
- 3) Derive the expression for static torque in SRM. (6 mark. Nov/Dec - 2016)

### Torque Equation

Mechanical Power developed = Electrical Energy i/p - Rate of change of stored energy in the magnetic circuit.

As per Faraday's law of electromagnetic Induction, e.m.f is

$$e = - \frac{\partial \lambda}{\partial t} \quad \text{--- (1)}$$

$$\boxed{\text{flux linkage } \lambda = Li} \quad \text{--- (2)}$$

Sub (2) in (1),

$$e = - \frac{\partial (Li)}{\partial t}$$

differentiating above eqn,

$$e = - \left[ L \cdot \frac{\partial i}{\partial t} + i \frac{\partial L}{\partial t} \right]$$

Multiply and divide by  $\partial\theta$ .

$$e = - \left[ L \cdot \frac{\partial i}{\partial t} + i \frac{\partial L}{\partial t} \times \frac{\partial \theta}{\partial \theta} \right]$$
$$= - \left[ L \cdot \frac{\partial i}{\partial t} + i \frac{\partial L}{\partial \theta} \times \frac{\partial \theta}{\partial t} \right] \quad (3)$$

$$\omega = \frac{\partial \theta}{\partial t} \quad (4)$$

Sub (4) in (3)

$$e = - \left[ L \cdot \frac{\partial i}{\partial t} + i \omega \cdot \frac{\partial L}{\partial \theta} \right]$$

Considering magnitude value and neglecting negative sign.

$$e = L \cdot \frac{\partial i}{\partial t} + i \omega \cdot \frac{\partial L}{\partial \theta} \quad (5)$$

Power =  $e \times i$

$$\text{Power } i/p = L i \cdot \frac{\partial i}{\partial t} + i^2 \omega \cdot \frac{\partial L}{\partial \theta} \quad (6)$$

Energy stored in the magnetic field,

$$W_e = \frac{1}{2} L i^2$$

Rate of change of stored energy, =  $\frac{dW_e}{dt}$

$$\Rightarrow \frac{d}{dt} \left[ \frac{1}{2} L i^2 \right]$$

$$= \frac{1}{2} \left[ 2 L i \cdot \frac{\partial i}{\partial t} + i^2 \frac{\partial L}{\partial t} \right]$$

$$w_e = L i \cdot \frac{\partial i}{\partial t} + \frac{i^2}{2} \frac{\partial L}{\partial t} \quad (7)$$

(51)

Multiply and divide by  $\partial \theta$  (7),

eqn (7) becomes,

$$\begin{aligned} \frac{dw_e}{dt} &= L i \cdot \frac{\partial i}{\partial t} + \frac{i^2}{2} \cdot \frac{\partial L}{\partial t} \times \frac{\partial \theta}{\partial \theta} \\ &= L i \cdot \frac{\partial i}{\partial t} + \frac{i^2}{2} \cdot \frac{\partial L}{\partial \theta} \cdot \frac{\partial \theta}{\partial t} \end{aligned}$$

$$\boxed{\frac{dw_e}{dt} = L i \cdot \frac{\partial i}{\partial t} + \frac{i^2 \omega}{2} \cdot \frac{\partial L}{\partial \theta}} \quad (8)$$

sub (6) & (8) in (A),

$$\begin{aligned} \text{Mechanical power developed } (P_m) &= L i \cdot \frac{\partial i}{\partial t} + i^2 \omega \cdot \frac{\partial L}{\partial \theta} - L i \cdot \frac{\partial i}{\partial t} - \\ &\quad \frac{i^2 \omega}{2} \cdot \frac{\partial L}{\partial \theta} \end{aligned}$$

$$P_m = \frac{i^2 \omega}{2} \frac{\partial L}{\partial \theta} \quad (9)$$

In General,

$$P = T \omega$$

$$\Rightarrow T = P / \omega \quad (10)$$

sub (9) in (10),

$$\boxed{T = \frac{1}{2} i^2 \cdot \frac{\partial L}{\partial \theta}}$$

As  $T \propto i^2$ , it is independent of the direction of current.

## Operation Modes of SRM :-

(53)

✓ Based on the nature of current, there are 2 operation modes.

- \* Single pulse mode - high speed mode
- \* PWM mode - low speed mode.

### Single Pulse Mode :-

Current rise is within the limits of each phase during small time interval. This build up of current limit is due to the winding inductance and counter emf generated in stator winding.

The switch is closed when inductance begins to rise and the current at once reaches a constant value. If current pulse is raising the inductance is constant and positive,  $L(\theta)$  is raising the torque is developed.

Positive

$\theta_0$  → switch on angle

$\theta_2$  → switch off angle

$(\theta_1 - \theta_0)$  → angle of advance

$(\theta_2 - \theta_3)$  → conduction angle transistor

$(\theta_3 - \theta_2)$  → diode conduction angle of inverter.

$(\theta_2 - \theta_0) \rightarrow$  Source delivers energy to motor.  
 $(\theta_3 - \theta_0) \rightarrow$  energy is fed back to source.

This source voltage is applied to the winding when the inductance begins to rise. Because low inductance allows current build up to be faster. when the current begins to fall, negative voltage is applied to the phase winding.

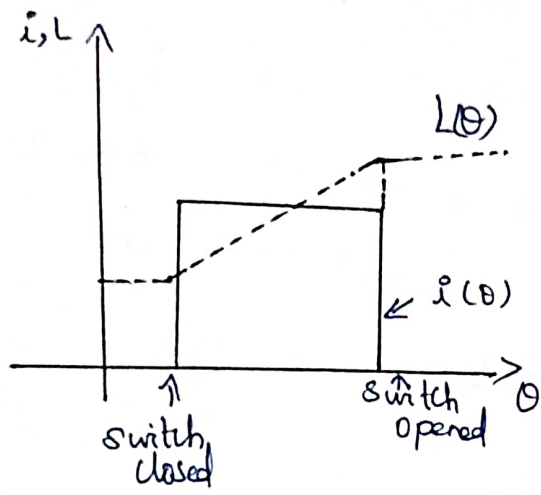
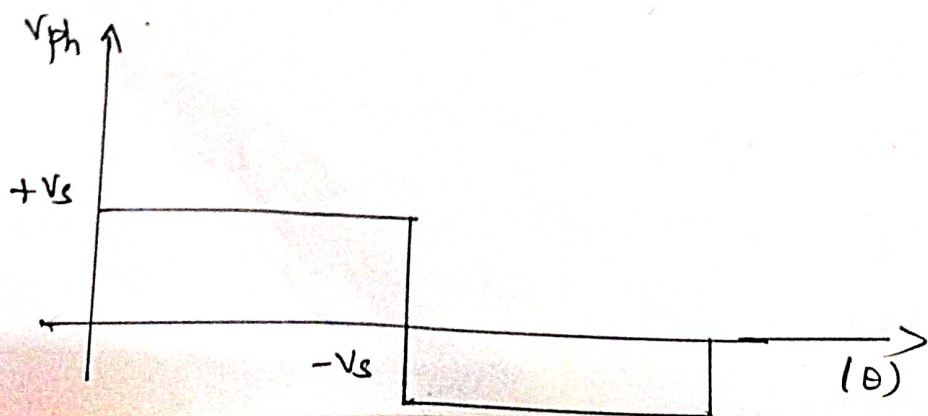
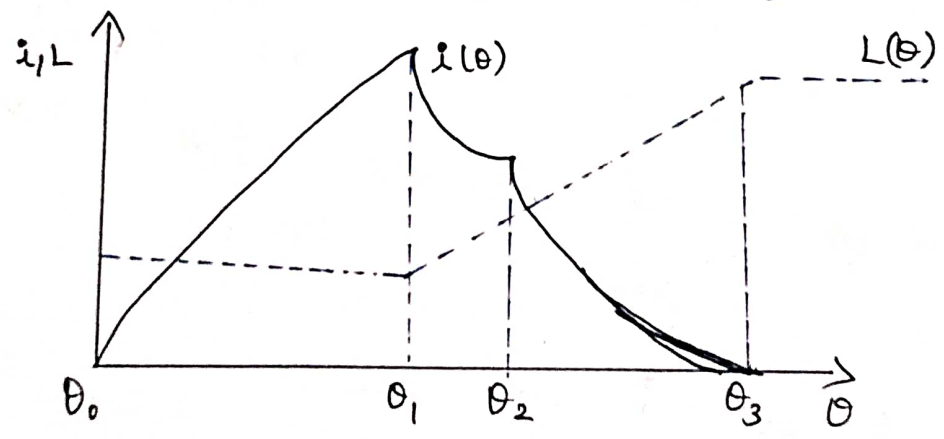


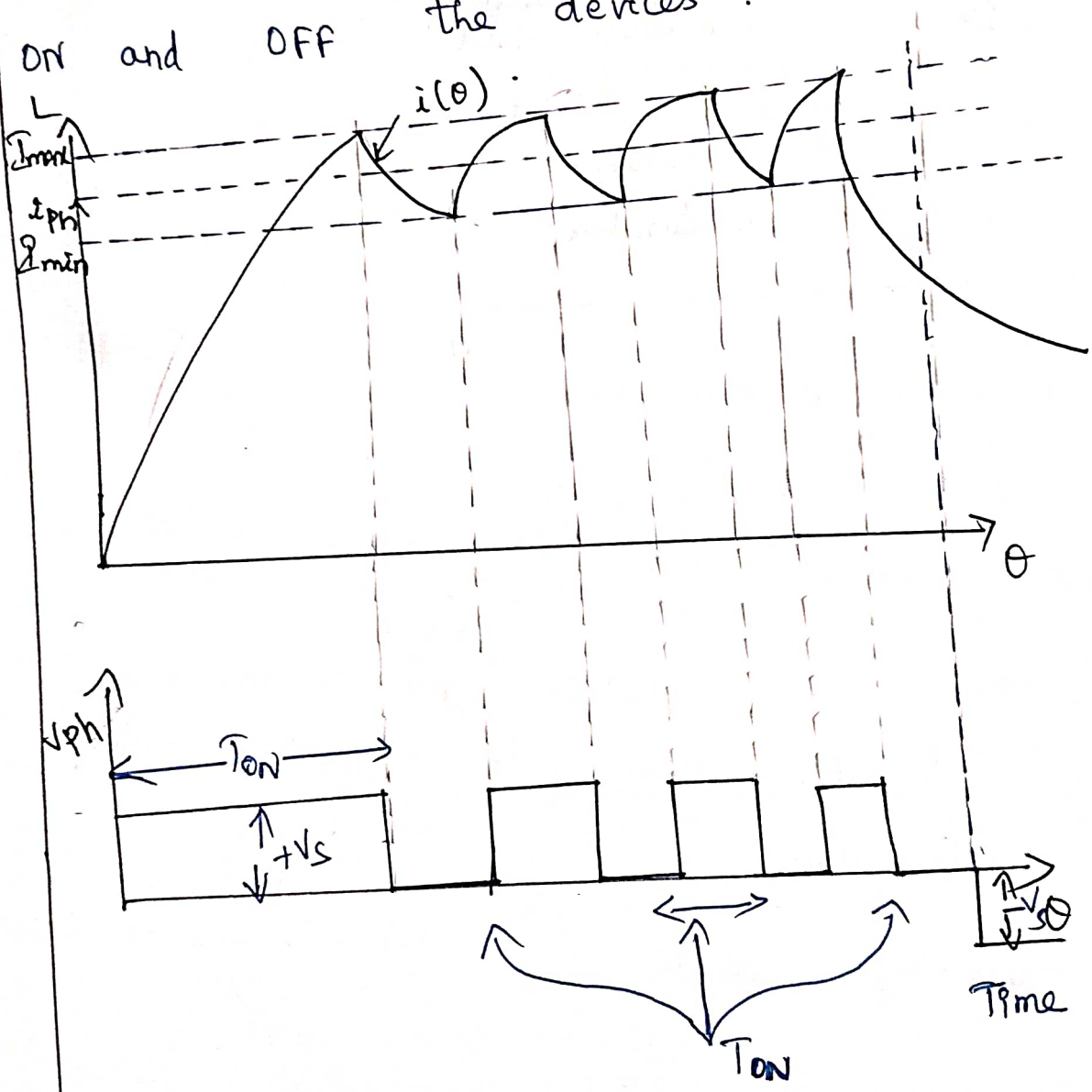
fig 2.6  $\rightarrow$  Current waveform at high speed Mode.



IM mode :-

\* each phase winding is excited for a longer period and hence current build up is also high.

To limit the current rise, a current limiting device is incorporated in the drive system. The current is controlled to be within the prescribed limits by switching ON and OFF the devices.

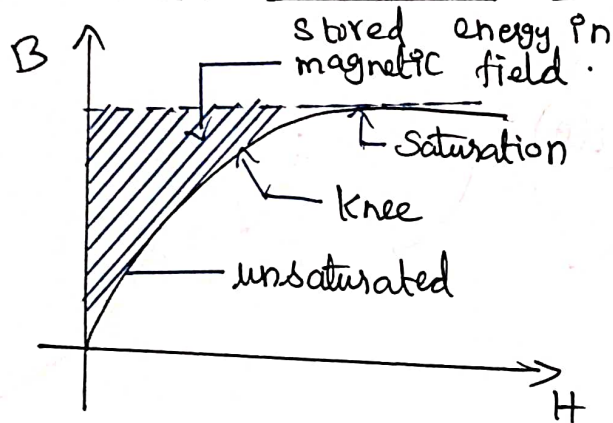




## Commutation Overlap:-

Conduction Period on each phase should not exceed the step angle and a small amount of overlap is desirable to achieve less ripples in torque (maximum and minimum o/p of torque). Higher value of overlap leads to positive impulses of torque at commutation angles.

## B-H curve of a Performance Material:



(fig 2.7  $\Rightarrow$  B-H curve)

Flux density  $B = \Phi/A$

magnetic field strength  $= \frac{Ni}{L}$

$\lambda$ - $i$  curve of electromagnetic is increased gradually, stored energy in magnetic field is also increased.

During unsaturated condition, stored energy

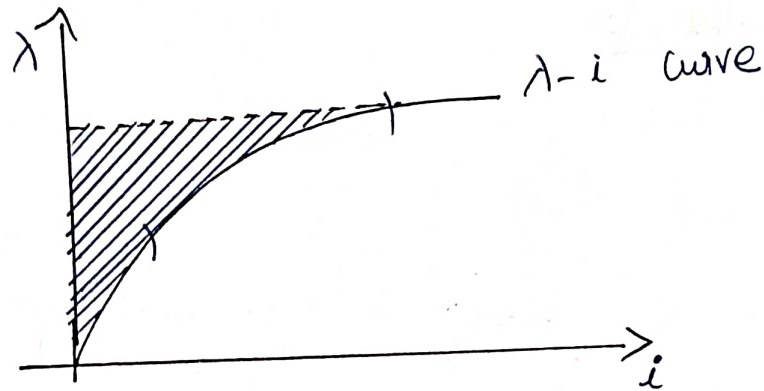
$$= \frac{Li^2}{2}$$

$\lambda =$  flux linkage.

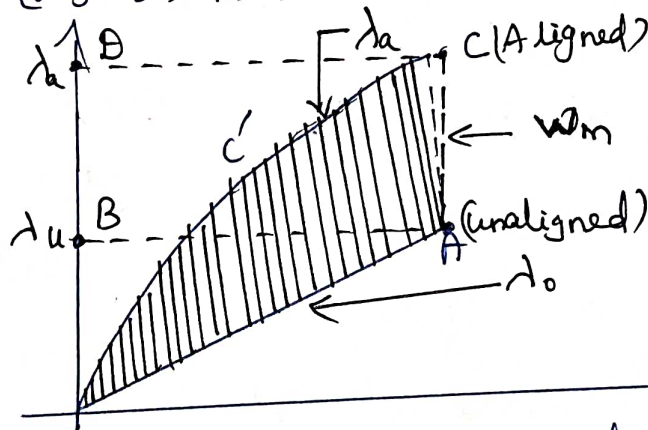
where,  $L$  is constant and has a high value (57)

During saturated condition, there is a limit on the stored energy. And any increase current does not cause an increase in further stored energy appreciably.

At knee portion, increase in stored energy per ampere gradually gets reduced.



[fig 2.8 → λ-I curve of SRM.]



[fig 2.9 → λ-i curve for different rotor position.]

# ROTOR POSITION SENSORS

Commonly used position sensors are,

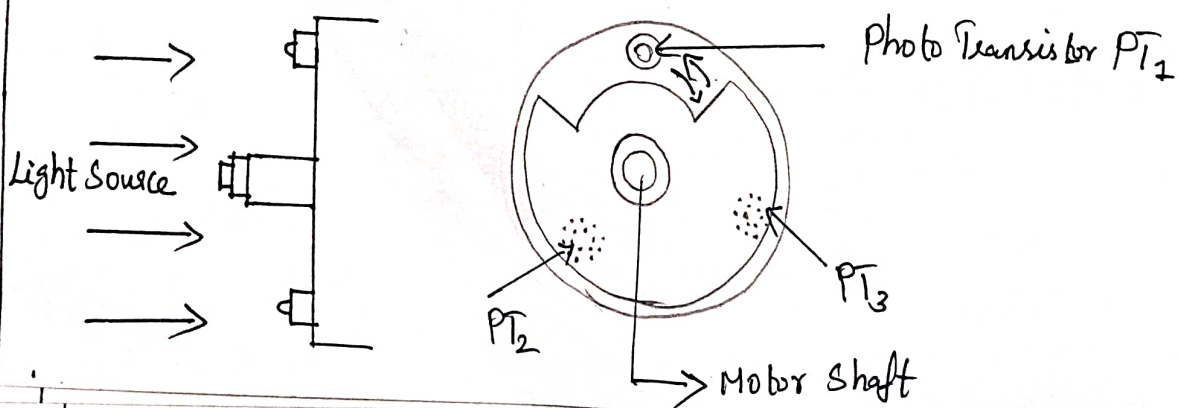
- \* 1 > Photo Transistors
- \* 2 > Photo diodes
- \* 3 > Hall elements
- \* 4 > Magnetic sensors
- \* 5 > Pulse encoders &
- \* 6 > Variable differential transformers.

## Photo transistors:-

Based on electronic <sup>photo</sup> principle, Photo transistors are fixed on the stator. Number of Photo Transistors is equal to number of stator phases.

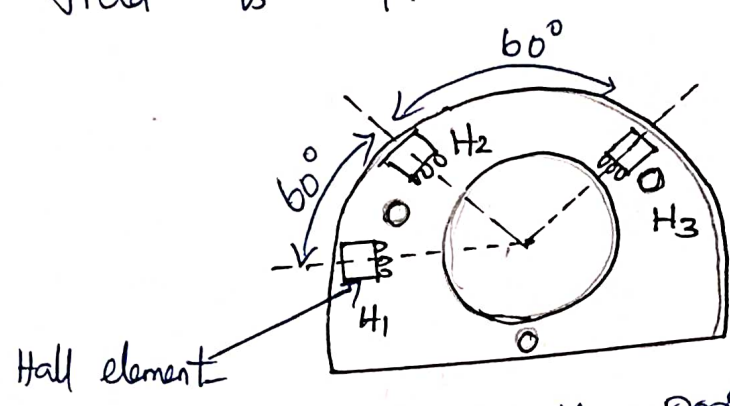
A revolving shutter is installed on the rotor shaft.

When the gap is aligned with  $PT_1$ ,  $PT_1$  will generate a current due to light falling on it while  $PT_2$  and  $PT_3$  carry only a small leakage current because the light is blocked by revolving shutter.



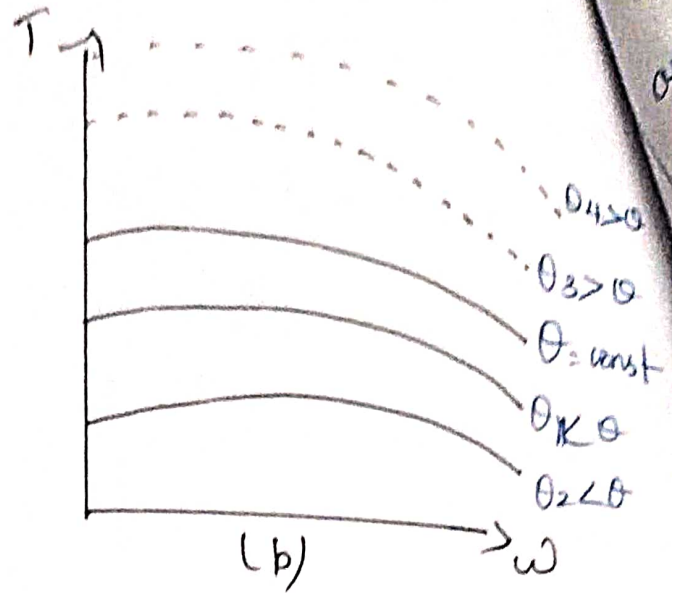
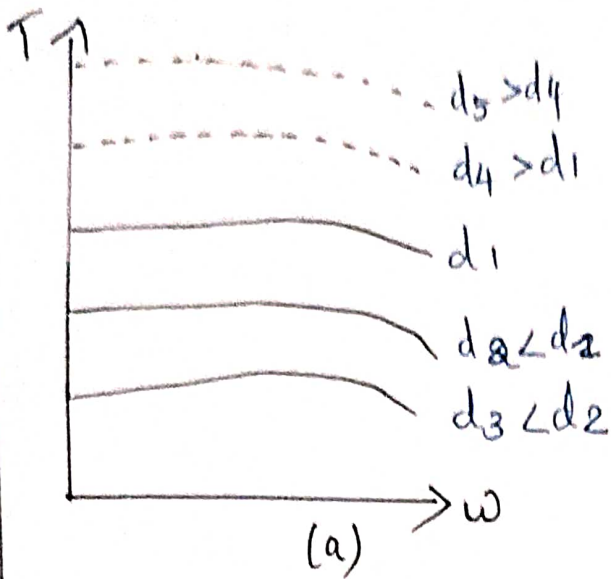
## Position Sensors:

The function of a Hall sensor is on the physical principle of the Hall effect named after its discoverer Edwin Herbert E. H. Hall. It means that a voltage is generated transversely to the current flow direction in an electric conductor (the Hall voltage), if a magnetic field is applied perpendicularly to the conductor.



A typical structure of Hall position sensor for three phase SRM motor is illustrated in above figure. It is made up of three Hall components and rotating plate with permanent magnet fixed on the rotor shaft. Similar to the gap of the photo-transistor sensors, the permanent magnet on the rotating plate is installed suitably so that the output of the Hall components can indicate the proper rotor position for the phase current control.

## Torque - speed characteristics:



Torque developed by SRM depends upon the current waveforms of each phase winding. Current waveform depends upon the conduction period and chopping period and speed.

Consider a case conduction angle  $\theta$  is constant and chopper duty cycle is one. i.e.) it conducts continuously. For low speed operating conditions current is assumed to be almost flat shape. Thus developed torque is constant. High speed operating condition the current waveform gets changed, and the torque developed is reduced.

The above plot shows speed - Torque characteristics of SRM for constant  $\theta$  and duty cycle. It is constant at low speeds and slightly drops as speed increases.

## Torque - Speed Capability Curve:

(61)

Maximum Torque developed in a motor and maximum power it can be transferred is usually restricted by mechanical sub-system design parameters.

For a given conduction angle, torque can be varied by varying the duty cycle of the chopper. However, the maximum developed torque is restricted to definite value based on mechanical considerations. A/B in the figure represents constant maximum torque region of operation. At operating point 'B' conduction angle is  $\theta$ . It is a constant value.

That is point at which the speed is maximum with constant torque. The power transferred at point 'B' is  $T\omega$ .

The curve 'BC' in the fig. represents a maximum permissible torque at each speed without exceeding the maximum permissible power transferred.

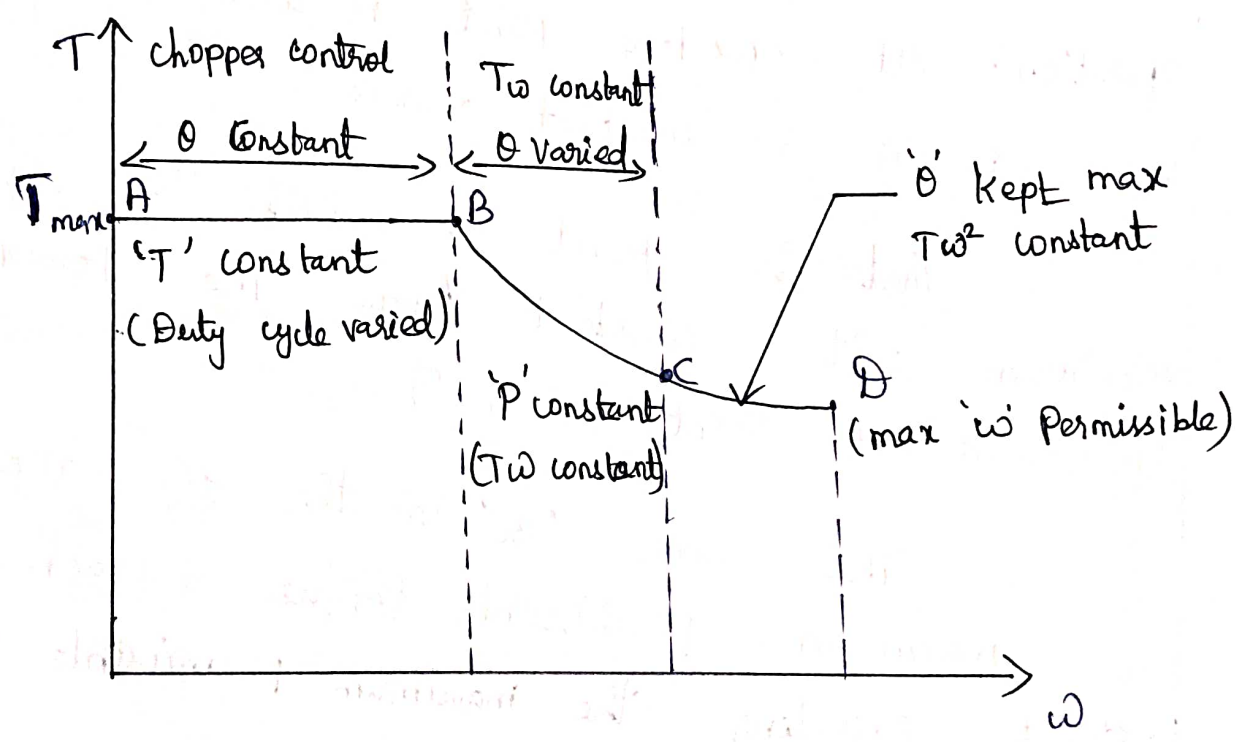
This region is obtained by varying  $\theta$ , the permissible maximum value  $\theta_{max}$  and keeping the power " $T\omega$ " to the maximum

At any point in this region can be obtained by varying  $\theta$  and by chopper.

Point 'C' corresponds to maximum permissible power, maximum permissible conduction angle and duty cycle of chopper is unity.

Curve "CD" represents " $T\omega^2$ " constant, the conduction angle is kept maximum and duty cycle is maximum and  $T\omega^2$  is maintain constant.

D corresponds to maximum ' $\omega$ ' permissible. The region between the curve ABCD and 'x' axis is the permissible region of operation of SRM.



## Demerits and Application of SRM :- (62)

Merits :

- 1> Construction is simple and robust.
- 2> Rotor carries no windings, no sliprings, no brushes, less maintenance.
- 3> There is no permanent magnets.
- 4> Ventilating system is simpler as losses takes place mostly in the stator.
- 5> Power semiconductor switching circuitry is simpler.
- 6> It is the self-starting machine.

De-merits :

- 1> Stator phase winding should be capable of carrying magnetising current also.
- 2> Size of the motor is comparable with size variable speed induction motor drive.
- 3> It requires a rotor position sensor (RPS)

Applications:-

- 1> Machine tools
- 2> Vacuum cleaners
- 3> Fans
- 4> Future automobile applications.



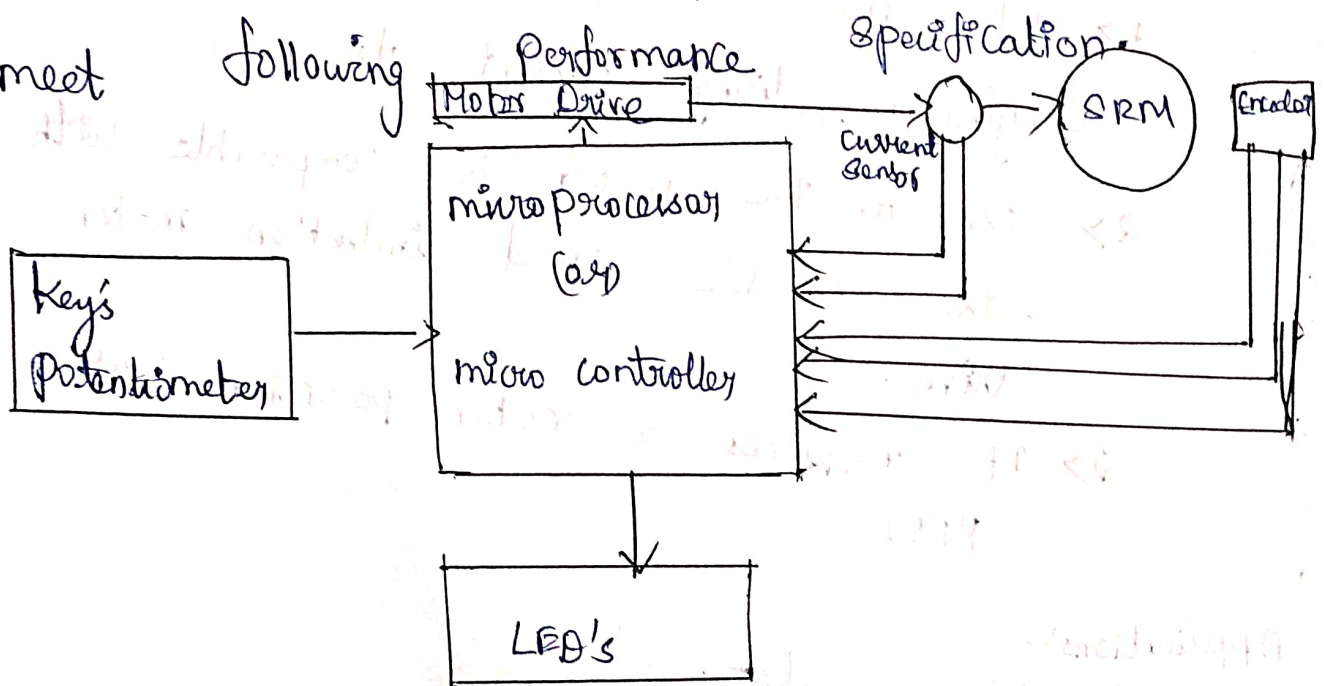
# Microprocessor (or) Computer Based control of SRM

SRM :-

A general purpose microprocessor controlled closed-loop switched reluctance motor (SRM) drive system is designed to drive a four phase SRM with minimum number of switches, while achieving maximum flexibility.

The main objective of this microprocessor based control of SRM is to develop software controlling of various modes of operation.

This system can be designed to drive a SR motor. The application which should meet following



of speed control of SR motor with encoder (65)

position sensor.

→ variable line voltage up to rated 42 V  
DC.

→ control techniques incorporates.

→ Motor starts from any position with  
rotor alignment.

→ Two directions of rotation.

→ Motoring Mode.

→ minimal speed 600 rpm (can be set by user).

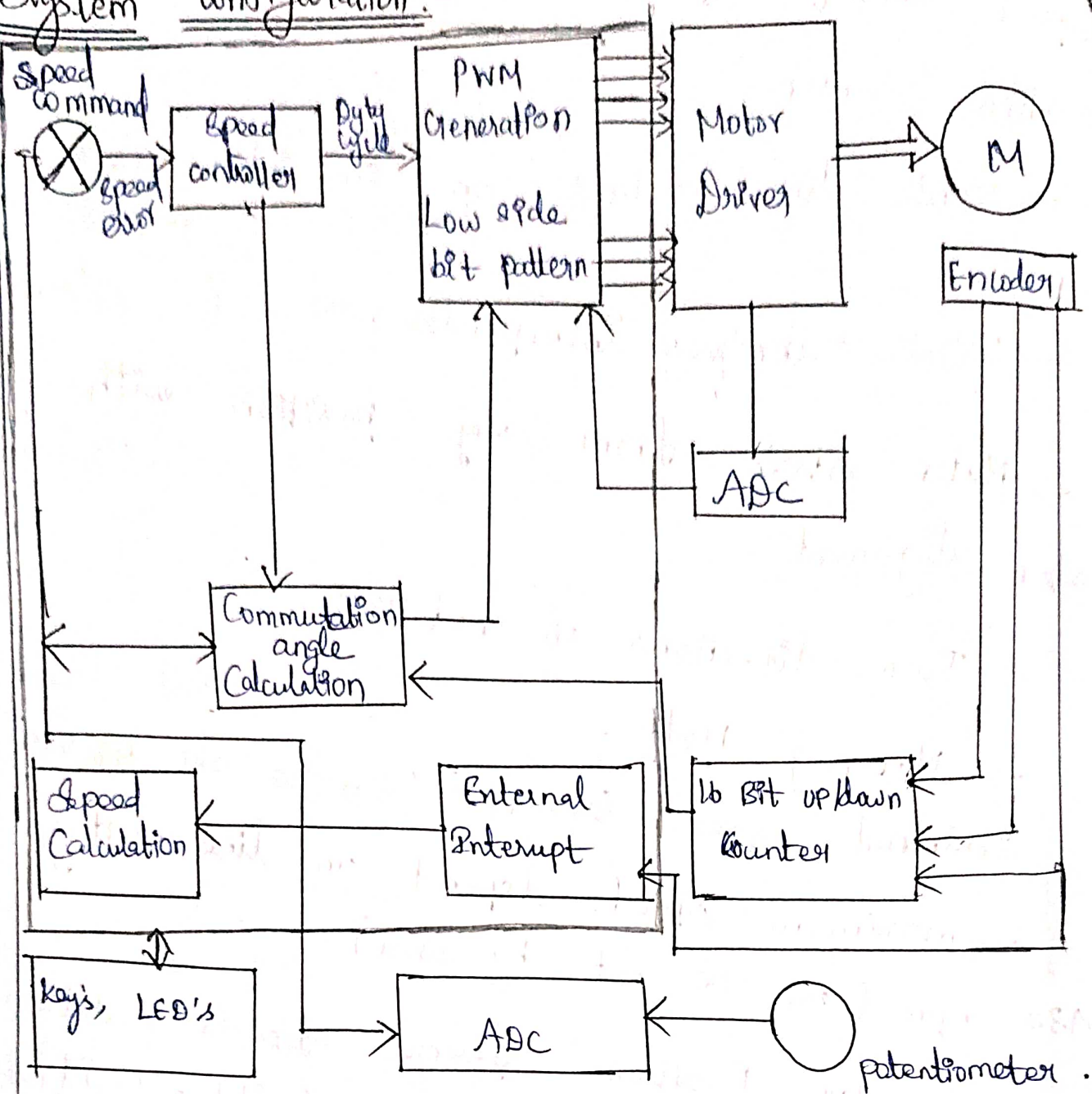
→ maximum speed depend on line voltage  
4320 rpm (can be set by user).

→ encoder position reference for commutation.

→ user interface (start / stop switch, right / left  
switch, Potentiometer for speed adjustment, LED,  
Indicators).

→ DC-Bus over current protection.

# System Configuration :-



The microprocessor runs the main control algorithm. It generates A-Phase PWM output signals for the SR motor power angle according to the user interface input and feedback signals. The required speed is set by a potentiometer, furthermore a start / stop and right / left switch is provided.

for the speed calculation no additional velocity sensor is needed. motor speed is derived from the position information. The reference speed is calculated from user defined potentiometer value.

The speed error between commanded speed and actual speed is used in the speed controller to manipulate the voltage applied to each phase winding and firing angles.

PWM voltage regulation is used and mid-speed regions - where as advancing the turn-on angle in the single pulse control comes active in the high speed area.

The control algorithm is build up in such manner, when the PWM regulation reaches its limits the single pulse regulation takes over. then during the PWM cycle, the actual phase current is compared with the absolute maximum value for the rated current.

As soon as the actual current exceeds this value the PWM duty cycle is restricted. The procedure is repeated for each commutation.

is opposite to that of a conventional DC motor.

Stator-armature winding connected to DC supply through a solid state inverter.

⇒ Rotor - permanent magnet,

⇒ Number of poles of rotor is equal to no. of poles of stator.

⇒ mechanical commutator.

⇒ made up of copper.

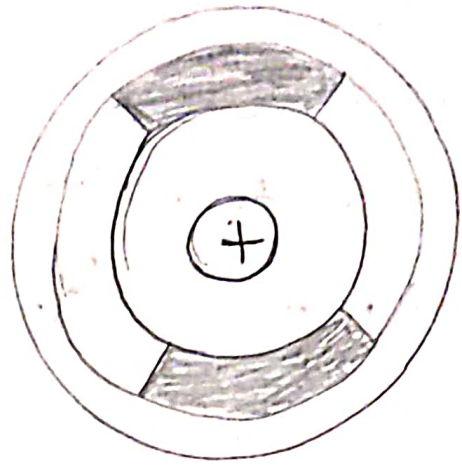
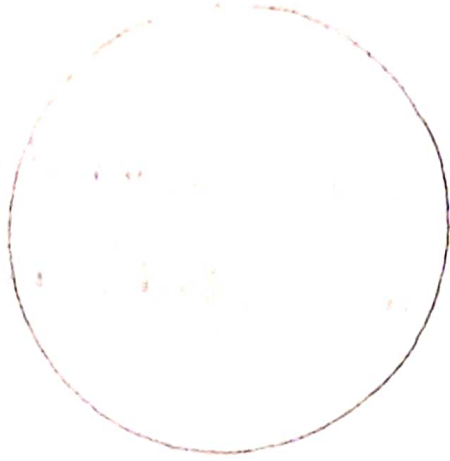
⇒ commutator segments are insulated from each other by a thin layer of mica.

⇒ Function of commutator is to convert the alternating emf into unidirectional emf.

⇒ The DC current passing through brushes sets up an mmf which is in quadrature with the main field. mmf irrespective of the speed of the motor.

⇒ This current has two parallel paths in armature winding.

⇒ concentrated winding - winding around one tooth.



### Construction :-

A brushless DC motor is a polyphase synchronous motor with a permanent magnet rotor.

This motor requires electronic commutator for its operation, requires rotor position sensor.

Inverter uses transistors, MOSFET's for low power devices and thyristors for high power devices. hence, the motor position sensor gives the rotor position, information and, sends the control signals for turning on the controlled switches.

### Stator :-

A brushless DC motor is called as inside-out DC motor because the construction

The magnitude of the electro motive force  $V_H$ , which is called the Hall voltage, is given by,

$$V_H = \frac{1}{d} B I_c R_H$$

where,

$R_H \rightarrow$  is the Hall constant ( $m^3 C^{-1}$ ).

$I_c \rightarrow$  electrical current (A).

$B \rightarrow$  flux density.

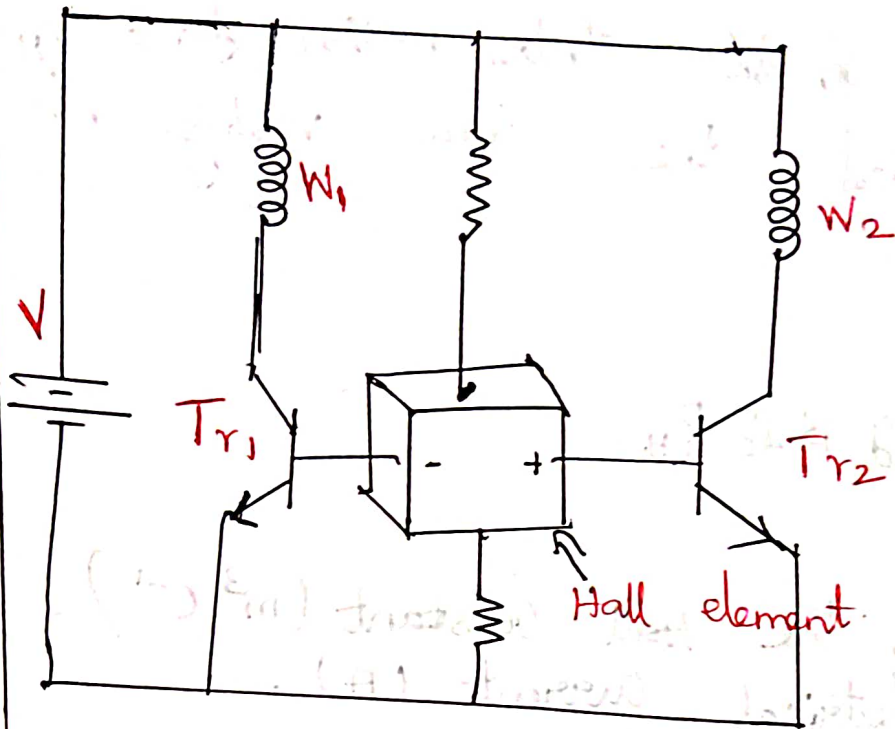
$d \rightarrow$  thickness of the Semiconductor Pallet.

This Phenomenon was discovered by E.H Hall in 1878 from an experiment using a metal segment and is called the "Hall effect". Semiconductor devices which are made

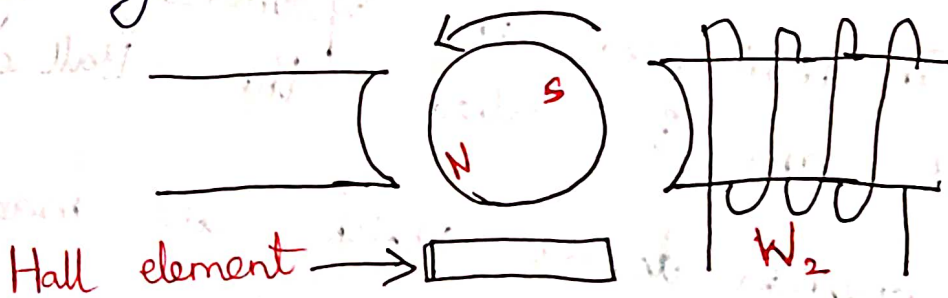
for use in detecting magnetic fields are called "Hall elements (or) Hall generators".

Basic Principle of the Brushless DC motor using a Hall element.

The below figure shows the brushless DC motor using a Hall element.



Output signals from the Hall element operate two transistors  $Tr_1$  and  $Tr_2$  to control the electrical currents in stator windings  $W_1$  &  $W_2$ .

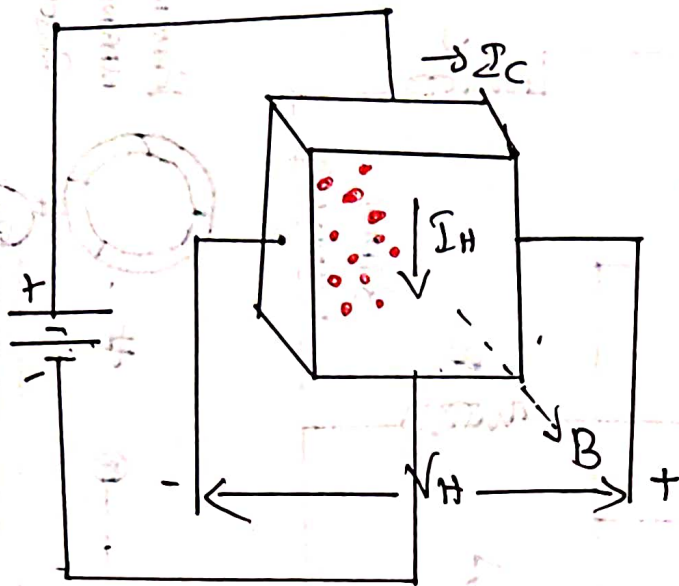


The Hall element detects the north pole of the rotor magnet and winding  $W_2$  is energized to produce the south pole which drives the rotor in the "CCW" directions.

Since no magnetic field is applied to the hall element in this positional relation, both transistors are in the off state, and no currents flows in ( $W_1$ ) or ( $W_2$ ).



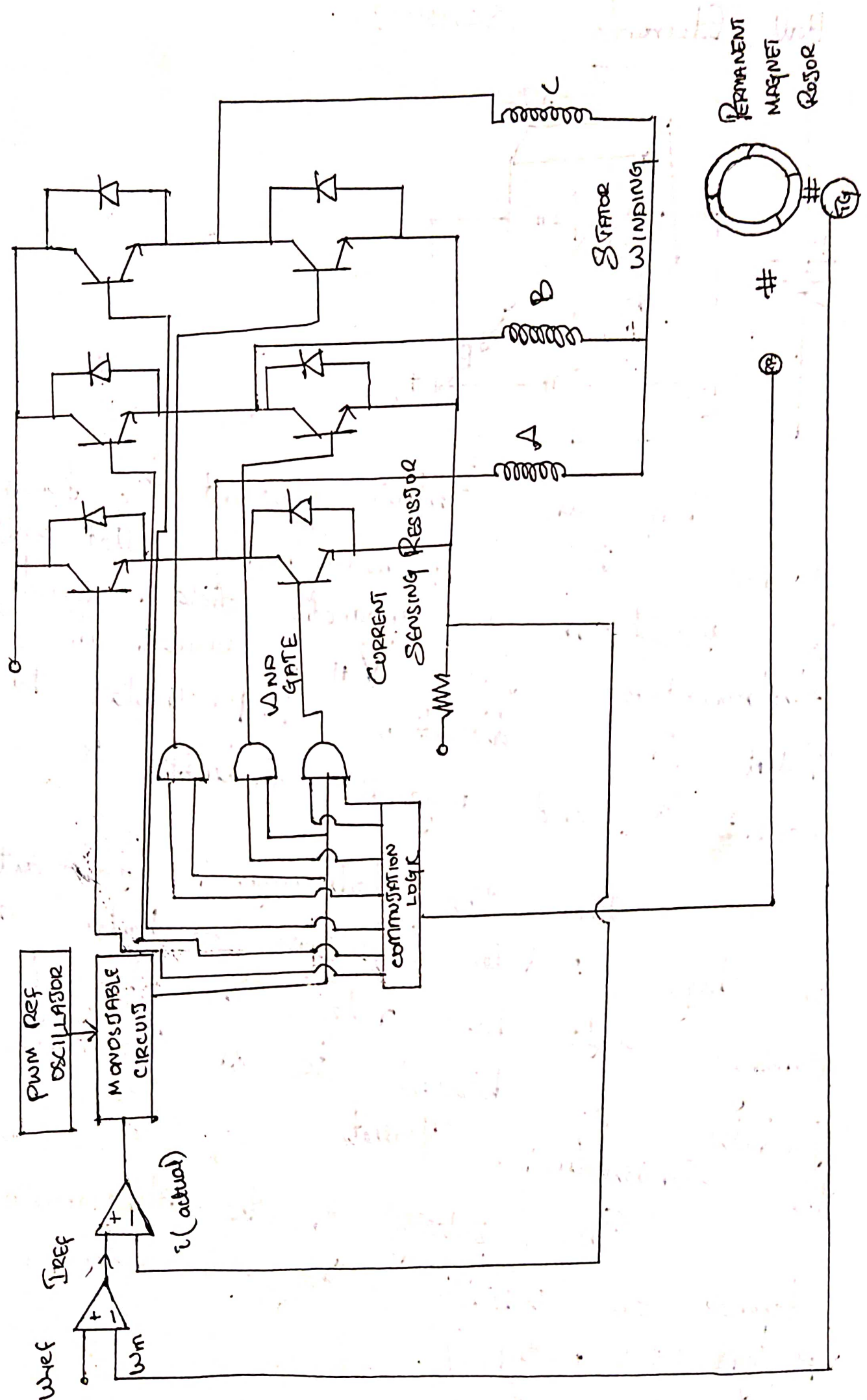
# Hall Elements sensor:-



When an electric current  $I_c$  flows downwards in a semiconductor pallet which is placed in a magnetic field. And the electromotive force  $V_H$  is created in the pallet in a direction perpendicular to both current  $I_c$  and magnetic induction 'B'.

Since, the electromagnetic force acts on charged particles (electrons or holes) according to Fleming's left hand rule, the charged particles are biased to the left side of the semiconductor pallet.

(The polarity of the electromotive force depends on whether the semiconductor is p-type or n-type).



of transistor.

→ AND gates are used to drive the lower leg devices.

Speed comparator:-

→ The speed comparator compares the reference speed ( $\omega_{ref}$ ) with the actual motor speed ( $\omega_m$ ). The speed error signal is given as current reference ( $I_{ref}$ ) to the current comparator.

Current comparator:-

The current comparator compares the reference current ( $I_{ref}$ ) with the actual current ( $I_{actual}$ ). The resulting error signal is fed to the monostable circuit.

Rotor position sensor:-

→ Rotor position sensor converts the information of rotor shaft position.

→ The signal from the rotor position sensor is fed to commutation logic.

$$= R_{ph} \times I$$

$$P = 4 B_g r_l T_{ph} \omega_m I \quad \text{--- (2)}$$

Sub (2) in (1)

$$T = \frac{4 B_g r_l T_{ph} \omega_m I}{\omega_m}$$

$$T = 4 r_l B_g T_{ph} I \quad \text{N-m}$$

## Power Converter Circuits and their Controllers.

Power Converter :-

→ An inverter is used. It

controls the commutation.

→ PWM technique is used to

control the current through the stator winding.

Commutation Logic Circuit :-

→ It provides 6 output signals, that are used for driving base

Resultant torque =  $T_{ea} + T_{eb} + T_{ec}$

=  $(3/2) k I_m$

Shaft torque is independent of rotor position.

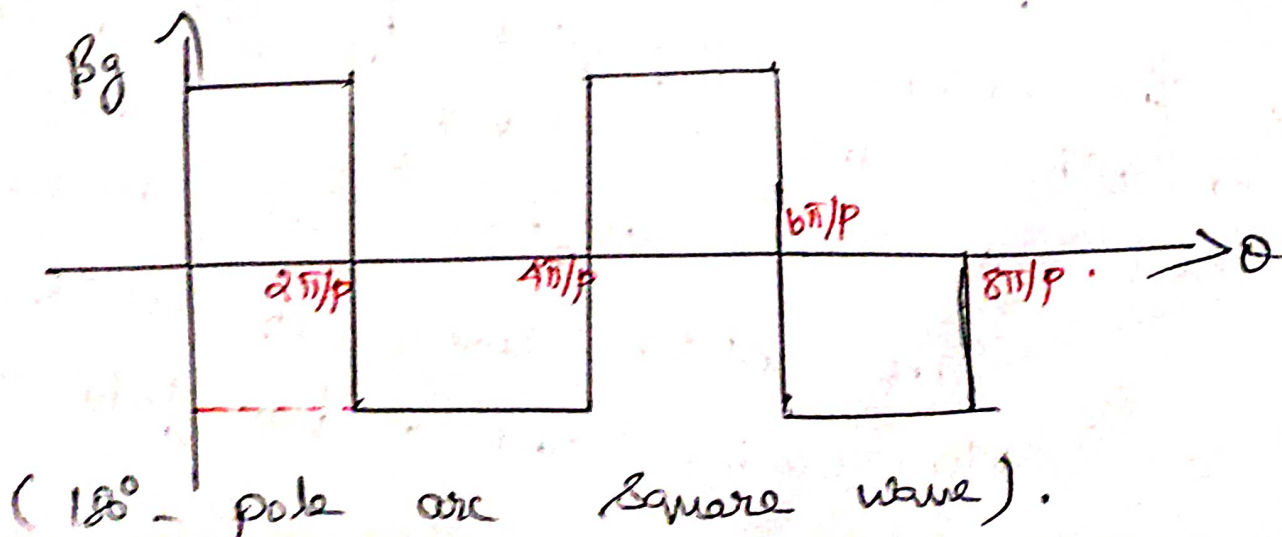
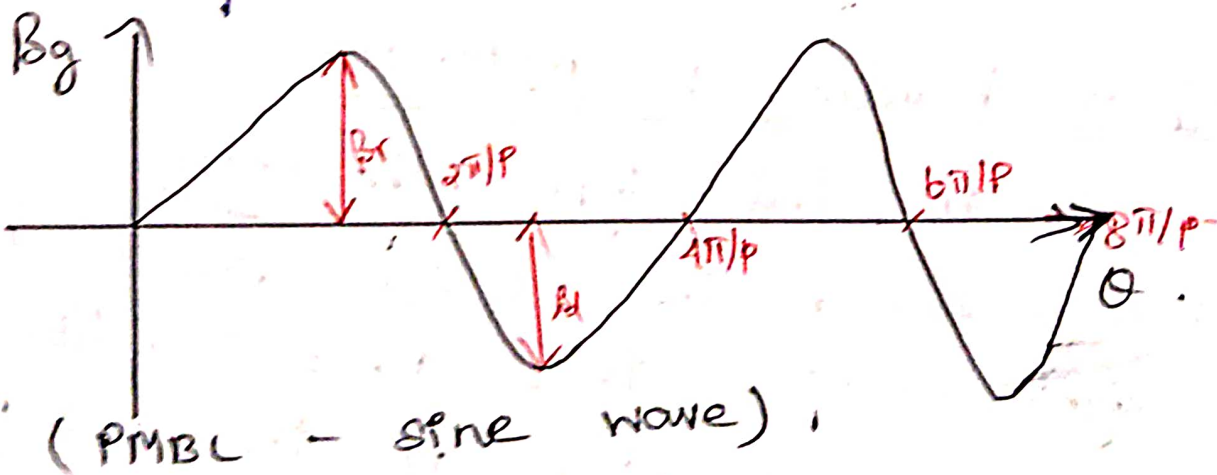
Classification of PMBLDC Motor :-

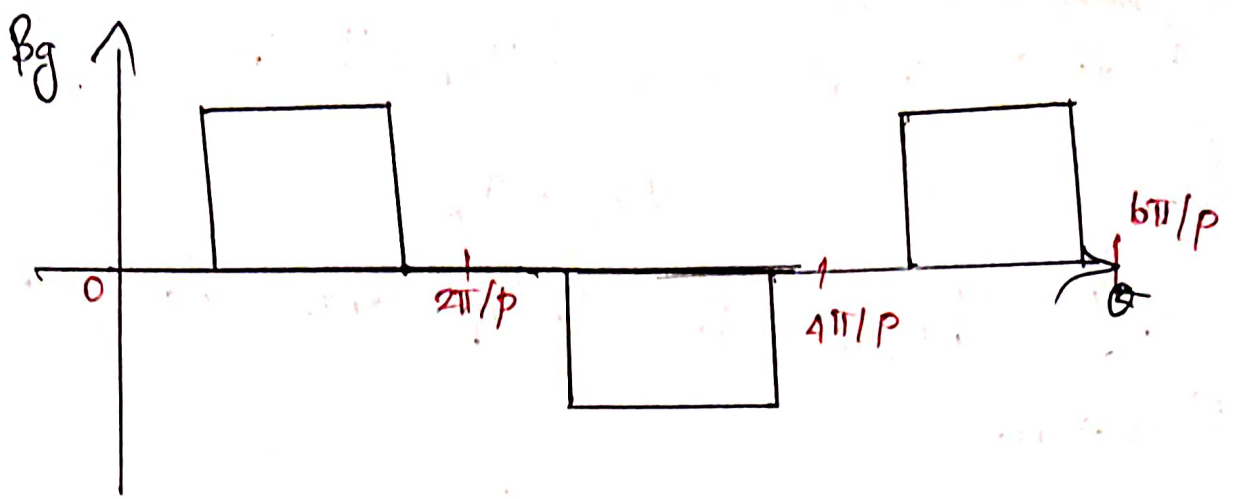
1) PMBL square wave motor.

a)  $180^\circ$  pole arc motor.

b)  $120^\circ$  pole arc motor.

2) PMBL sine wave motor - Airgap flux density distribution sinusoidal.





## Types of BLDC Motor

There are 2 types of Brushless DC motor available in practice. They are,

- \* Unipolar brushless DC motor.
- \* Bipolar brushless DC motor.

### Unipolar brushless DC motor :-

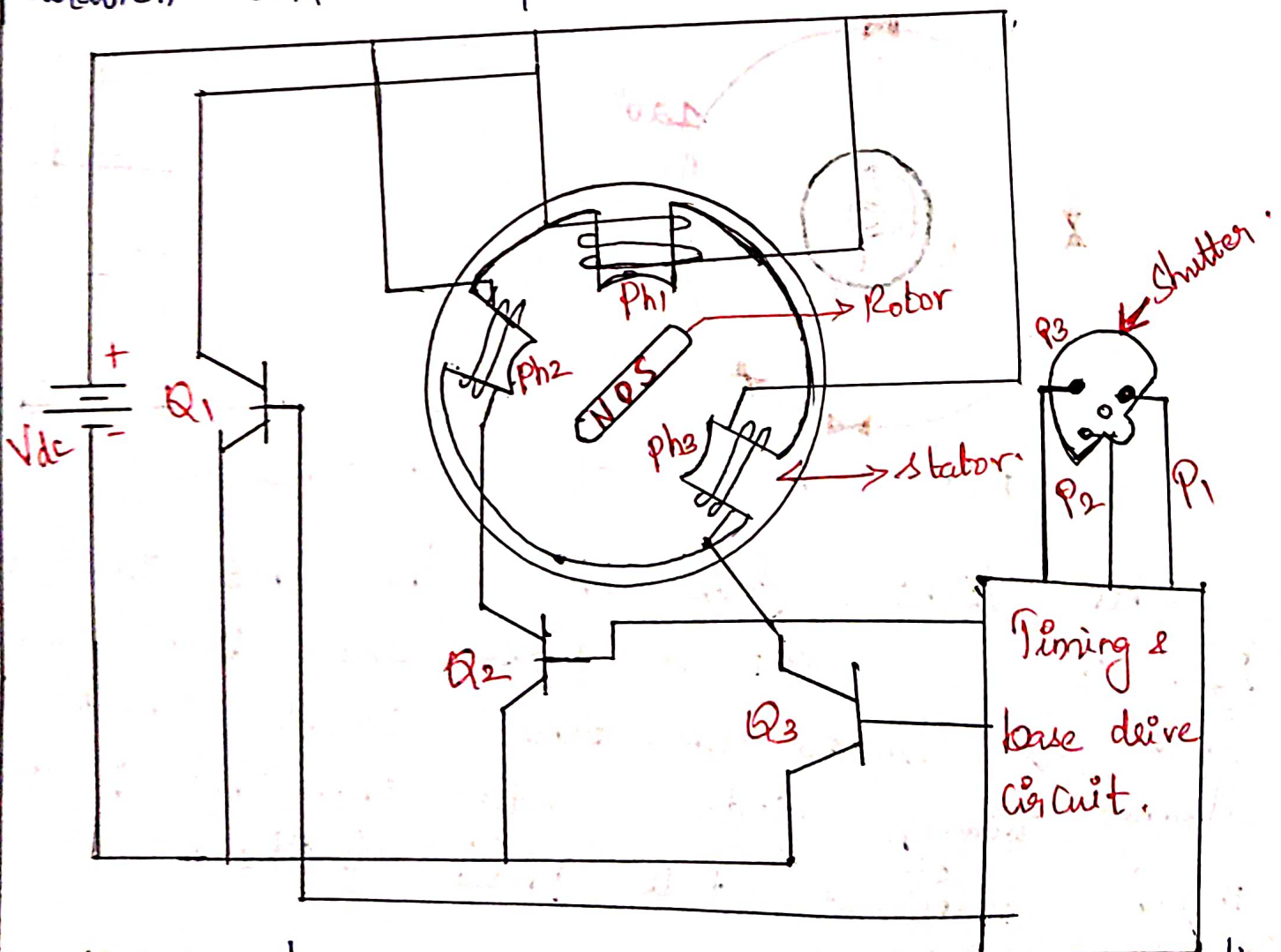
In this type the rotor consists of optical sensor. The optical sensor has a light source, three photo transistors  $P_1$ ,  $P_2$  &  $P_3$  mounted on the end plate of the motor, separated by  $120^\circ$  from each other and a revolving shutter coupled to the shaft of the motor.

The stator consists of a three pole stator winding and a two pole rotor.

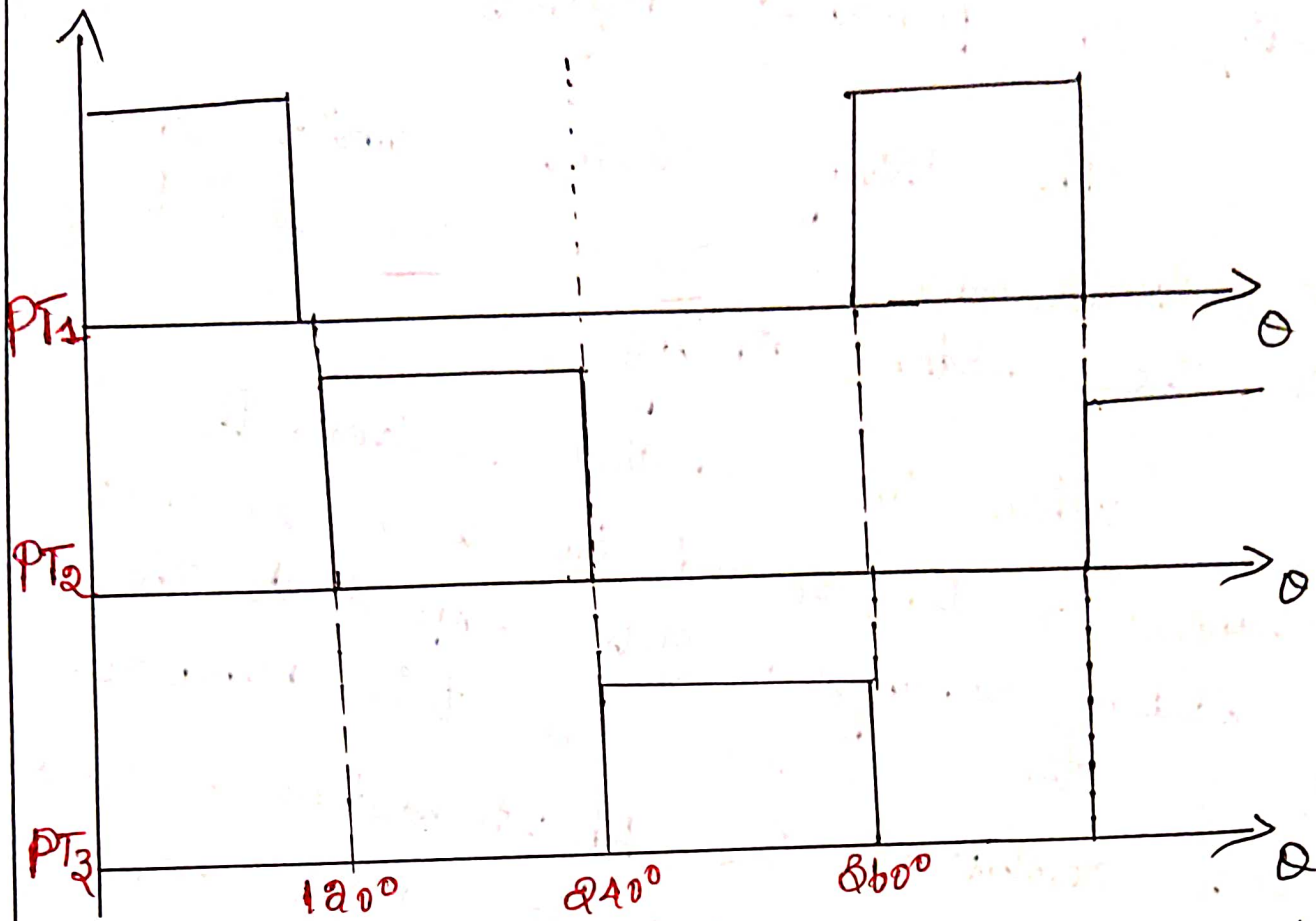
consisting of permanent magnets.

The driving circuit consists of three transistors  $Q_1$ ,  $Q_2$  and  $Q_3$  used to excite the stator windings.

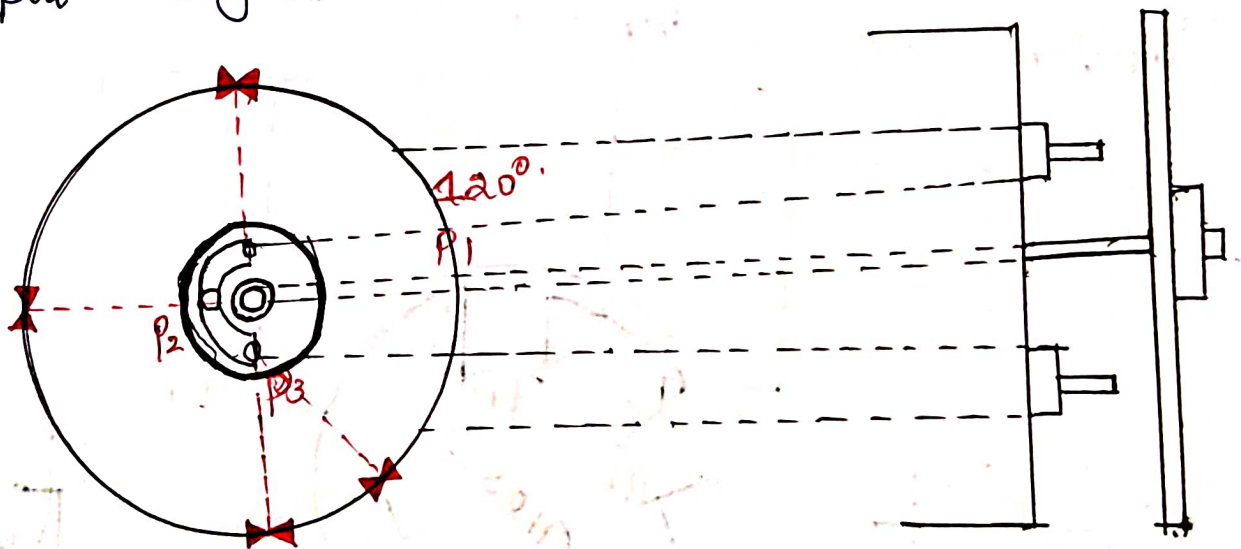
When the shutter revolves, the photo transistors  $Q_1$ ,  $Q_2$  and  $Q_3$  used to excite the stator windings, gets exposed to the light in the sequence of their numbers. In each revolution, the photo transistors generate the pulses  $P_1$ ,  $P_2$  and  $P_3$  which have duration and displacement of  $120^\circ$ .



Unipolar brushless DC motor's construction & operation



[Input signal for unipolar BLDC motor]



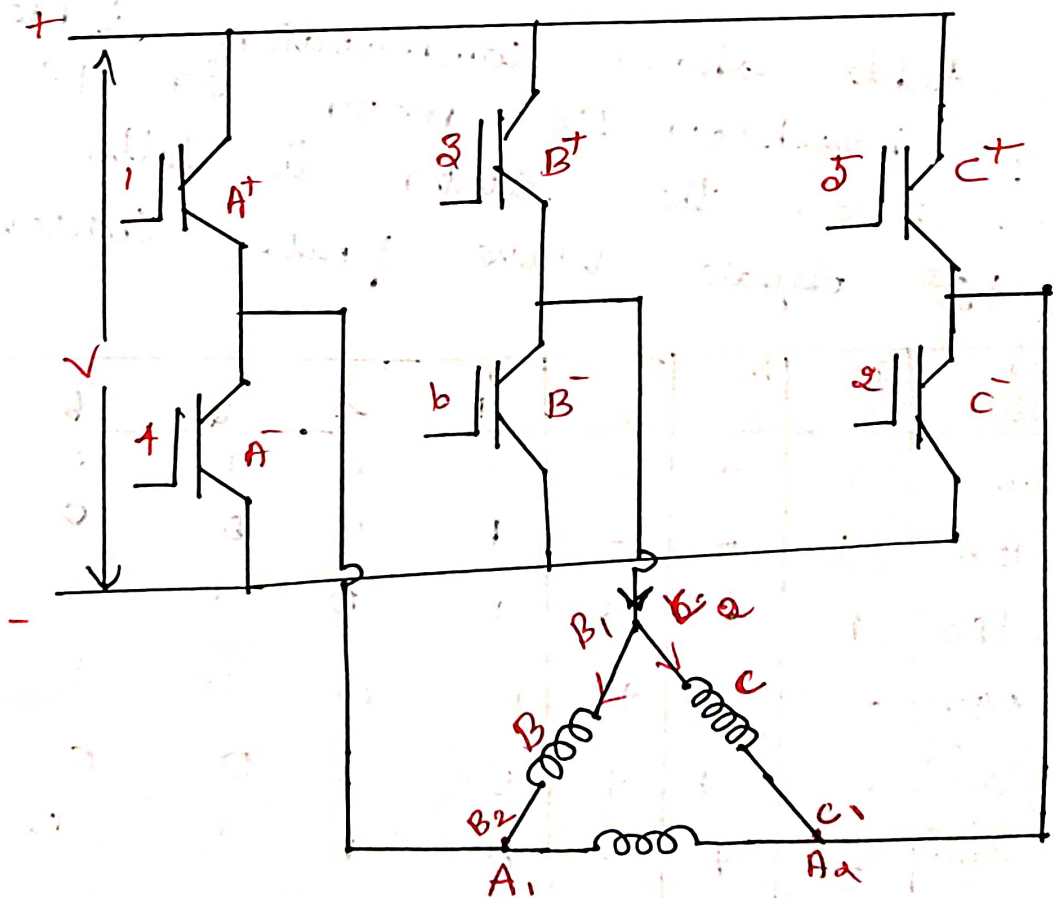
[PMBLDC motor with photo-transistors]

when light falls on the photo transistors  $P_1$ , it generate a pulse and transistors  $Q_1$ , gets turned ON. Hence current starts flowing through stator winding  $\phi_1$ . This produces north Pole at Pole phase of  $\phi_1$ .



BLED motor with 120° magnet arcs and 180° square wave phase currents :-

The ideal brushless machine with 120° magnet arc and 180° square wave phase currents. Here rotor pole magnet arc is 120°. Here, the phase current waveform is 180°. Assume, the motor phase windings are delta connected.



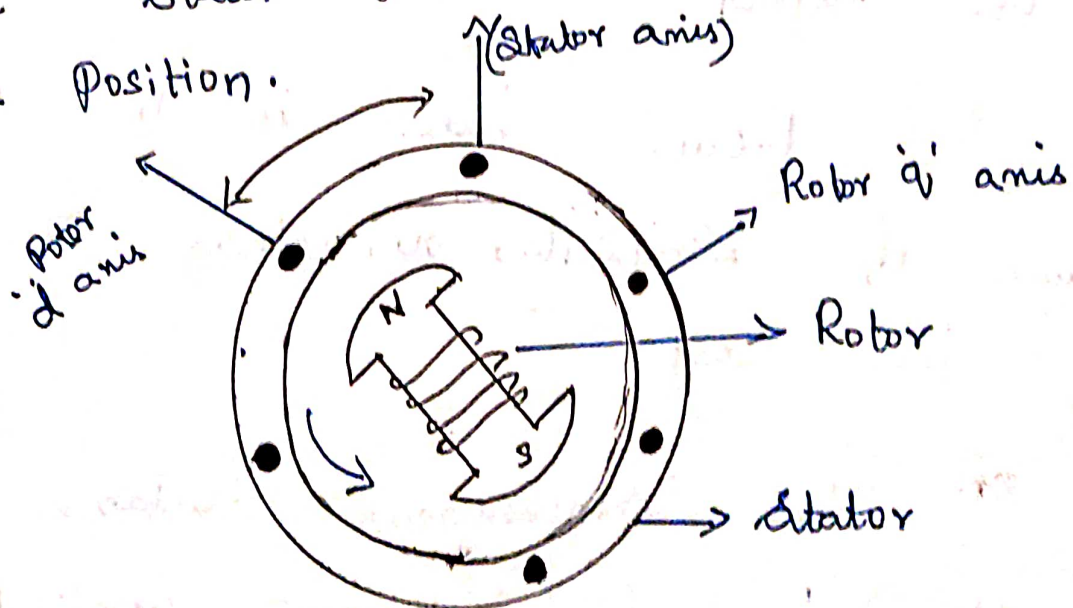
From this figure, the rotor magnet poles are shaded to distinguish north and south. Here, each rotor position, two devices are conducting. The phase belts are as complete  $60^\circ$  of the stator bore.

The table shows commutation tables for 3- $\phi$  brushless DC motor for  $120^\circ$  magnet arcs. Here, the stator is delta winding and  $180^\circ$  square wave phase currents.

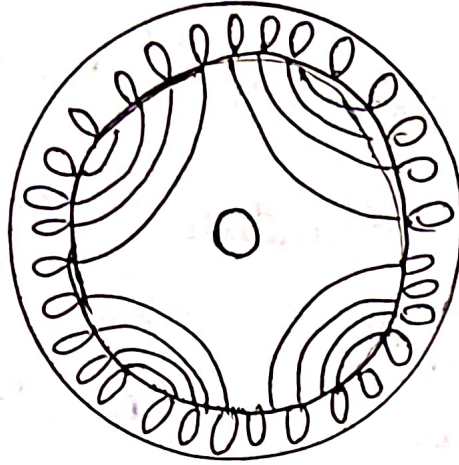
Rotor Position	Phase A	Phase B	Phase C	ab 1	ab 4	bc 3	bc 6	ca 5	ca 2
$0^\circ - 60^\circ$	+	+	-	0	0	1	0	0	1
$60^\circ - 120^\circ$	+	-	-	1	0	0	0	0	1
$120^\circ - 180^\circ$	+	-	+	1	0	0	1	0	0
$180^\circ - 240^\circ$	-	-	+	0	0	0	1	1	0
$240^\circ - 300^\circ$	-	+	+	0	1	0	0	1	0
$300^\circ - 360^\circ$	-	+	-	0	1	1	0	0	0

# Construction and Working Principle of Synchronous reluctance Motor :-

The structure of reluctance motor is same as that of salient pole synchronous machine as shown in fig. The rotor does not have any three phase winding. The stator has asymmetrical winding, which creates sinusoidal rotating magnetic field in the air gap, and the reluctance torque is developed because the induced magnetic field in the rotor has tendency to cause the rotor to align with the stator field at a minimum reluctance position.



## Cross section of Synchronous reluctance Motor:-



The rotor of the modern reluctance Machine is designed with iron laminations in the axial directions separated by non-magnetic material. The performance of synchronous reluctance motor may approach that of induction machine. The P.f will be 0.8. The efficiency of the reluctance Machine may be higher than an induction motor.

Because there is no copper loss, Because of simplicity, robustness of construction and low cost.

The synchronous reluctance motor is designed for high power applications.

The stator consists of multiple projecting (salient) electromagnet poles, similar to a wound field brushed DC motor. The rotor consist of soft magnetic material, such as laminated silicon steel, which has multiple projections acting as a salient magnetic poles through magnetic reluctance.

The number of rotor poles is typically less than the number of stator poles, which minimize the torque ripple and prevents the poles from all aligning simultaneously - a position which cannot generate torque.

When a rotor pole is equidistant from the two adjacent stator poles, the rotor pole is said to be in the "fully un-aligned" position. This is the position of maximum magnetic reluctance for the rotor pole.

When a stator pole is energized, the rotor torque is in the direction that will reduce reluctance. Most modern designs are of the switched reluctance type, because electronic commutation gives significant control advantages for motor starting, speed control, and smooth operation (low torque ripple).

Rotor design :-

Salient rotor :-

The Synchronous reluctance motor has no starting torque, and runs up from stand-still by induction action. There is an auxiliary starting winding. This has increased the pull out torque, the power factor and the efficiency.

The Synchronous reluctance Motor is broadly classified into 2 type,

i) Axially laminated and

ii) Radially laminated.

Reluctance Motor can deliver very high power density at low cost, making them ideal for many applications.

Dis-advantages are high "torque-ripple"  
(the difference b/w maximum & minimum  
torque during one revolution), when operated  
at low speed, and noise caused by torque  
ripple.

The complexity in designing and  
controlling the motor is done by using  
low-cost embedded systems for control -  
typically based on microprocessor using control  
according to the rotor positions and current  
(or) voltage feedback.

Radially laminated :-



# EMF Equation of PMSM :-

The flux density in the airgap of PMSM can be represented as a sine wave as shown in figure,

$$B = B_{max} \sin p\theta$$

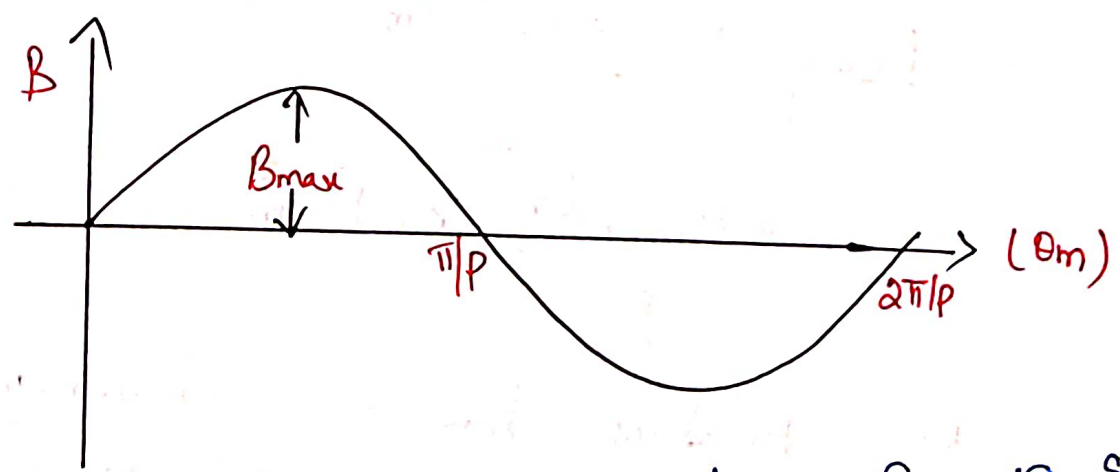
where,

$B$  = flux density (Tesla)

$B_{max}$  = maximum flux density (Tesla).

$p$  = Number of Poles.

$\theta_m$  = mechanical rotor position.



flux density in the strip  $B_m = B_m \sin p\theta$ .

Elemental flux in strip  $\cdot d\phi = B_{max} l r \sin p\theta \cdot d\theta$ .

where  $l$  is the length of armature (m).

$r$  is the radius of armature.

Flux enclosed by the coil in the position shown is,

$$\phi = \int_{\omega_m t}^{\omega_m t + \pi/P} d\phi.$$

where  $\omega_m$  is the mechanical rotor velocity, (rad/sec).

$$\phi = \int_{\omega_m t}^{\omega_m t + \pi/P} B_{\max} l r \sin p\theta d\theta.$$

$$= \frac{B_{\max} l r}{p} [-\cos p\theta]_{\omega_m t}^{\omega_m t + \pi/P}$$

$$= \frac{B_{\max} l r}{p} [-\cos(\omega_m t + \pi/P) - \cos p(\omega_m t)]$$

$$= \frac{2 B_{\max} l r}{p} \cos p \omega_m t$$

According to Faradays law of electromagnetic Induction, the emf induced in single turn

coil is,

$$e_{\text{turn}} = -\frac{d\phi}{dt}$$

$$= - \frac{d}{dt} \left[ \frac{2 B_{max} l r}{p} \cos P \omega_m t \right]$$

$$= 2 B_{max} l r \omega_m \sin P \omega_m t$$

The emf induced per phase is,

$$E_{ph} = T_{ph} \times e_{turn}$$

where  $T_{ph}$  is turns per phase;

$$E_{ph} = 2 B_{max} l r \omega_m T_{ph} \sin P \omega_m t$$

$$E_{ph} = E_{ph} \sin P \omega_m t$$

$$= E_{ph} \sin \omega_m t$$

where,

$$P \omega_m = \omega_e$$

$\omega_e$  is the electrical angular velocity,  $E_{ph}$  is the rms value of phase emf,

$$E_{ph} = \frac{\hat{E}_{ph}}{\sqrt{2}}$$

$$\therefore E_{ph} = \sqrt{2} \hat{B} r l T_{ph} \omega_m, (\hat{B} = B_{max})$$

$$\omega_m = \omega_e / p$$

Flux per pole  $\phi = B_{av} \times \frac{2\pi r}{2p} \cdot l$ .

$$B_{av} = \frac{2}{\pi} B_{max}$$

$$\therefore \phi = \frac{2}{\pi} B_{max} \cdot \frac{2\pi r}{2p} \cdot l$$

$$= \frac{2 B_{max} \cdot r \cdot l}{p}$$

$$B_{max} \cdot r \cdot l = \frac{p \phi}{2}$$

Substitute the above eqn in  $E_{ph}$  value,

$$E_{ph} = \frac{\sqrt{2} (p \phi)}{2} \omega_m T_{ph}$$

$$= \frac{\sqrt{2} (p \phi)}{2} \frac{\omega_e}{p} T_{ph}$$

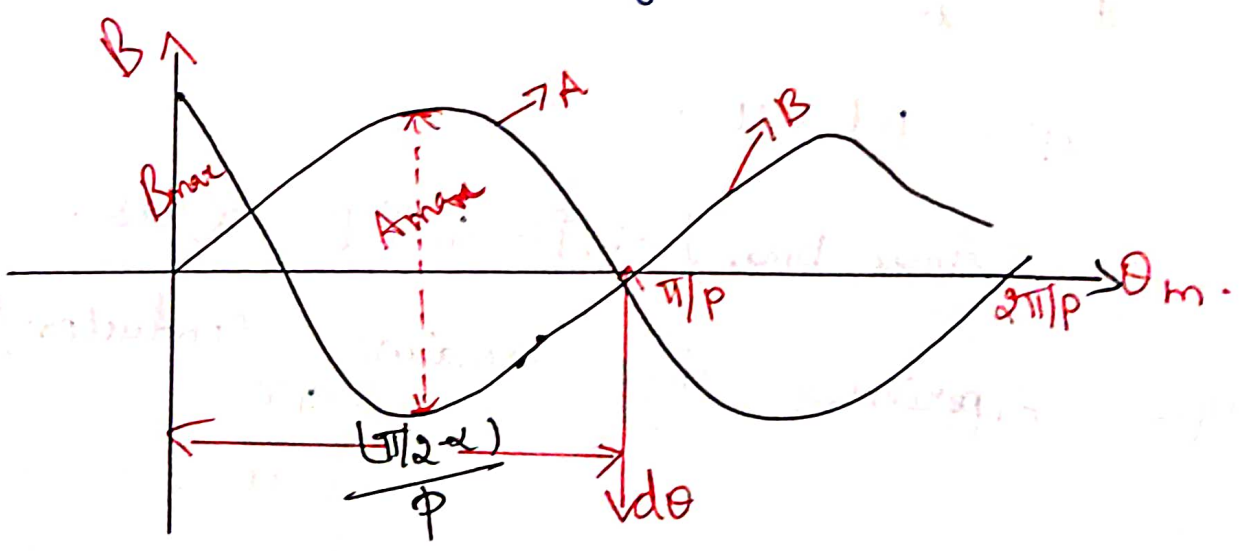
$$= \frac{\sqrt{2} (p \phi)}{2} \frac{2\pi f}{p} T_{ph}$$

$$= \sqrt{2} \pi f \phi T_{ph}$$

$$E_{ph} = 4.44 f \phi T_{ph}$$

# Torque equation of PMSM :-

when a balanced three-phase voltage is applied to the armature, a three phase current flows through the conductors. This current produces armature flux for deriving the torque equation, the concept of armature ampere conductor density is used. A sinusoidally distributed ampere conductor density is assumed as shown in below figure,



Let the operation point of PMSM is such that the ampere conductor density and the flux density are shown in the fig.

The angle between the axes of ampere conductor and flux density is  $(\pi/2 - \alpha)$ . A strip of width  $d\theta$  is considered at  $\theta$ .

$$B = B_{\max} \cdot \sin \left[ p\theta + \left( \pi/2 - \alpha \right) \right]$$

$$= B_{\max} \cdot \sin \left[ \pi/2 + (p\theta - \alpha) \right]$$

$$B = B_{\max} \cdot \cos [p\theta - \alpha]$$

$$A = A_{\max} \cdot \sin p\theta$$

Force experienced by the armature conductors in  $d\theta$  is,

$$dF = B l A d\theta$$

$$= A_{\max} B_{\max} l \sin p\theta \cos (p\theta - \alpha) d\theta$$

Torque experienced by armature conductor / pole

$$\int_{\theta=0}^{\theta=\pi/p} dt$$

$$= A_{\max} \cdot B_{\max} r l \int_0^{\pi/p} \sin p\theta \cos (p\theta - \alpha) d\theta$$

$$= \frac{A_{\max} \cdot B_{\max}}{2} r l \int_0^{\pi/p} [\sin (p\theta + p\theta - \alpha) + \sin \dots] d\theta$$

$$= \frac{A_{\max} \cdot B_{\max} \cdot r l}{2} \left[ \frac{-\cos(2P \times \pi/p - \alpha)}{2P} + \pi/p \sin \alpha + \frac{\cos(-\alpha)}{2P} \right]$$

$$= \frac{A_{\max} \cdot B_{\max} \cdot r l}{2} \left[ \frac{-\cos \alpha}{2P} + \frac{\cos \alpha}{2P} + \pi/p \sin \alpha \right]$$

$$= \frac{A_{\max} \cdot B_{\max} \cdot r l}{2} \pi/p \sin \alpha$$

Total electromagnetic torque developed by all the armature conductors =  $2P \times$  Torque per Pole.

$$= 2P \pi/p \frac{A_{\max} \cdot B_{\max} \cdot r l \sin \alpha}{2}$$

$$= \pi A_{\max} B_{\max} \cdot r l \sin \alpha$$

$$= \pi A_{\max} \cdot B_{\max} \cdot r l \cdot \sin \alpha$$

As armature is stationary, this torque is experienced by the rotor and rotor rotates.

$$T = -\pi A_{\max} B_{\max} r l \sin \alpha$$

where  $\beta$  is the torque angle (or) Power angle.

Armature mmf of PMSM:-

Phasor Diagram of PMSM:-

Consider a PMSM, the stator carries a balanced 3- $\phi$  winding. This winding is connected to a dc supply through an electronic commutator whose switching action is influenced by the signal obtained from the rotor position sensor.

It is assumed that the motor acts as a balanced 3- $\phi$  system. Therefore, it is sufficient to draw the phasor diagram for only one phase.



$V =$  Supply voltage.

$E_f =$  emf induced in the armature winding per phase.

$$E_f = 4.44 V_m f k_w T_{ph} = I E_f I$$

$E_a \rightarrow$  emf induced in the armature phase.

$$\begin{aligned} I E_a I &= 4.44 f V_a k_w T_{ph} \\ &= 4.44 (k I_a) k_w T_{ph} \end{aligned}$$

$$I E_a I = I I_a X_a I$$

where,  $X_a = 4.44 f k k_w T_{ph}$ .

This lags behind  $V_a$  by  $90^\circ$  (as)  
in other words  $E_a$  lags behind  $I_a$   
by  $90^\circ$ .

Therefore,

$$E_a = -j X_a I_a$$

Voltage Equation:-

$$V' = E_f' + E_{a1}' = I_a R_a.$$

where  $R_a$  is the resistance per phase of the armature winding.

$$V' + E_f' - j I_a X_a - j I_a X_{a1} = j I_a R_a$$

$$V' + E_f' - j I_a (X_a + X_{a1}) = j I_a R_a.$$

$$V' + E_f' - j I_a X_s = j I_a R_a$$

where,

$$X_s = X_a + X_{a1}.$$

$X_s$  is known as synchronous reactance  
Per phase (or) fictitious reactance.

$$V = (-E_f) + I_a (R_a + j X_s)$$

$$V' = E_q' + I_a Z_s$$

where, ' $Z_s$ ' is the synchronous impedance

Let ' $E_q$ ' be the reference phasor. Let  
it be ~~represented~~ presented by OA.



001 represents  $V$ .

Angle between the  $I$  and  $\Phi_{mf}$  is  $\beta$  the torque (or) power angle,

$$\text{Power input} = 3VI$$

$$= 3(E_q + I_a R_a + jX_s I) \cdot I$$

$$= 3 E_q \cdot I_a + 3 I_a^2 R_a + 0.$$

$3 E_q I$  - electro magnetic as mechanical power transferred  
 $3 I_a^2 R_a$  - copper loss.

$$\text{Mechanical power developed} = 3 E_q \cdot I.$$

$$= 3 E_q I \cos(90 - \beta)$$

$$= 3 E_q I \sin \beta$$

$$= 3 E_f I \sin \beta.$$

The motor operates at  $N_s$  rpm (or)  $120f/2p$  rpm.

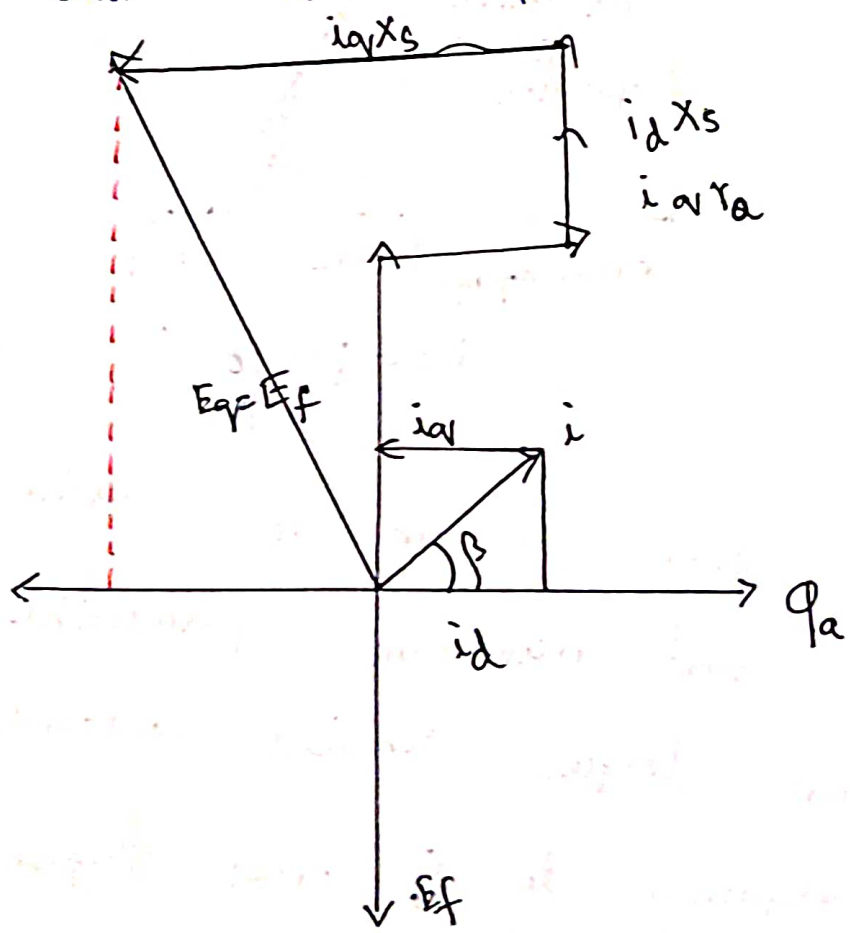
Therefore electro magnetic Torque developed <sup>1.13</sup>

$$= \frac{60}{2\pi N_s} \times 3 E_q I \sin \beta$$

$$= P / \omega_m$$

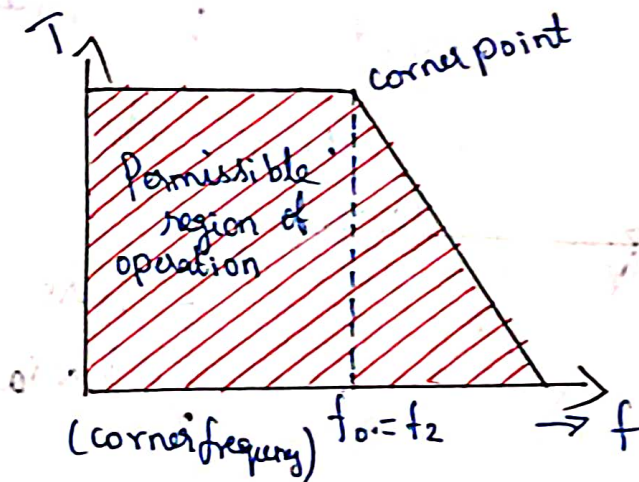
$$= 3 E_q I \sin \beta / \omega_m$$

Further the current  $I$  phasor is resolved into 2 components  $I_d$  and  $I_q$ .



# TORQUE - SPEED CHARACTERISTICS OF PMSM

The Torque Speed characteristics of PMSM sine wave motor is shown in below,



$$N_0 = \frac{120 f_0}{P}$$

For a given  $V_s$  and  $I_s$  maximum permissible voltage and maximum permissible current, maximum torque remains constant from a low frequency to  $f_0$  (corner frequency).

Any further increase in frequency decreases the maximum torque. At,  $f = f_{is}$  or  $f$  Torque developed is zero.

### Effect of over speed :-

In the torque speed characteristics, if the speed is increased beyond the Point D, there is a risk of over current because the back emf  $E_b$  continuous to increase while the terminal voltage remains constant. The current is then almost a pure reactive current flowing from the motor back to the supply. There is a small  $\gamma$  axis current and a small torque because of losses in the motor and in the converter. The power flow is thus reversed. This mode of operation is possible only if the motor and is the Converter. The power flow is thus reversed. This mode of operation is possible only if the motor over runs, the converter (as is driven by an external load (as prime mover -

## Solution:-

An effective solution is to use an over speed relay to short circuit the  $3\phi$  winding in a resistor (or) a short circuit to produce a braking Torque without actually releasing the converter.

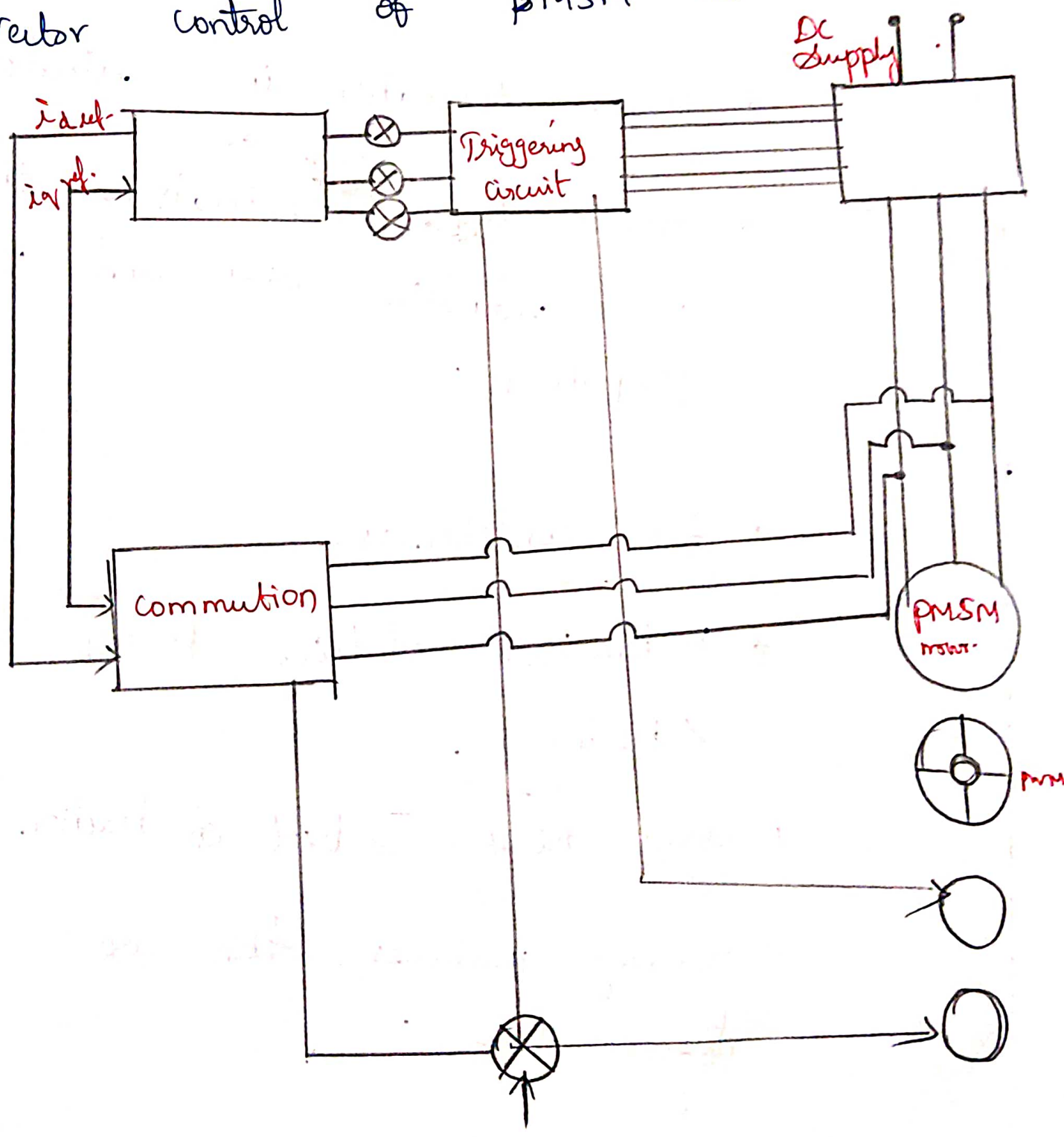
## Digital controller of PMSM :-

The value of desired torque and speed and also the parameters are the voltage to which the motor is subjected to, it is possible to complete the values of  $i_d$ , ref and  $i_q$ , for the desired dynamic and steady state performance.

The reference values of  $i_d$  and  $i_q$  are transformed into reference values of currents namely  $i_a$  ref,  $i_b$  ref and



$i_c$  ref. These currents are compared with the actual currents and the error values actuate the triggering circuitry which is also influenced by the rotor position sensor and speed. Thus the vector control of PMSM is achieved.



## Application of PMSM:-

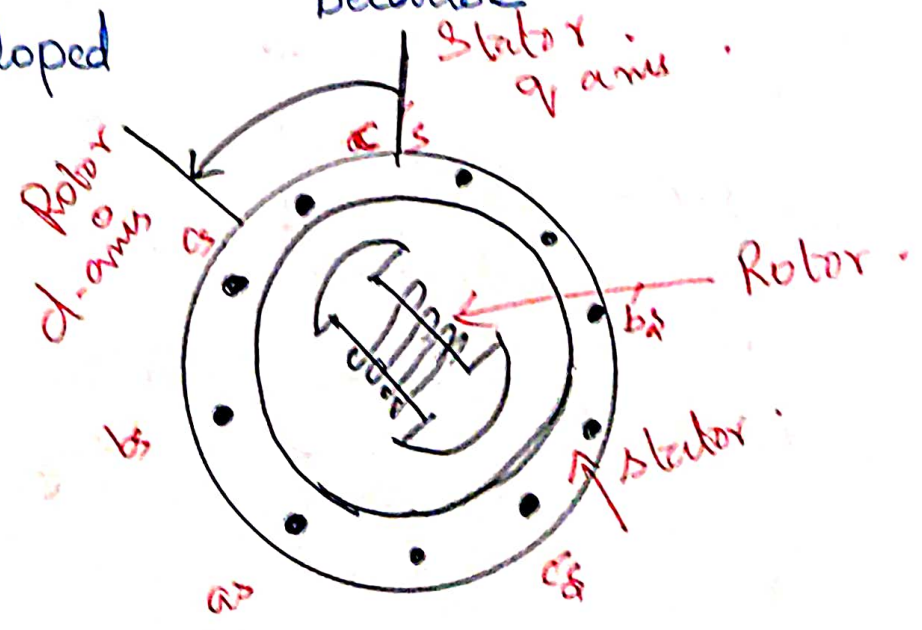
- \* It is widely used in Robotics.
- \* Machine tools.
- \* It is used in machine tools.
- \* Major Application is actuators.
- \* High power Applications such as Industrial drives and vehicle Propulsion.
- \* Air conditioners.
- \* Automotive electrical Power Steering.
- \* Servo drives, control of traction.
- \* Washing machines, which are direct-drive.

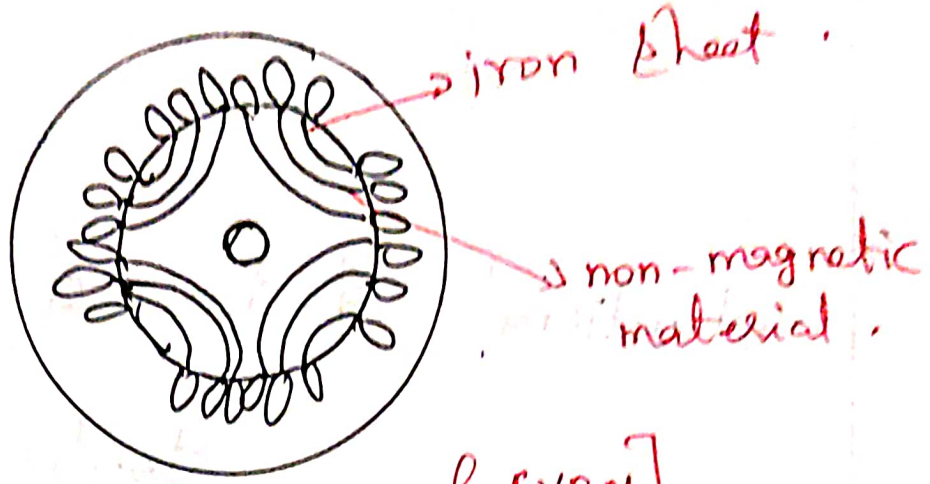
# UNIT-V

## Other Special Machines

### Constructional features of SYRM:-

The structure of reluctance motor is same as that of salient pole synchronous machine. Rotor does not have any field winding. The stator has 3- $\phi$  symmetrical winding, which creates sinusoidal rotating magnetic field in the air gap, and the reluctance torque is developed because the induced magnetic





[Cross sectional view of SYRM].

The rotor of the modern reluctance machine is designed with iron lamination in the axial direction separated by non-magnetic material. The performance of the reluctance motor may approach that of Induction machine with high saliency ratio a power factor of 0.8 can be reached. The efficiency of reluctance machine may be higher than an induction motor, because there is no ~~rotor~~ copper loss.

The synchronous reluctance motor has no synchronous starting torque and runs up from stand still by induction action. There is an auxiliary starting winding. This has increased the pull out torque, the power factor and the efficiency.

Synchronous reluctance motor is designed for high power generation.

Reluctance motors can deliver very high power density at low cost, making them ideal for many applications. Dis-advantages are high torque ripples, when operated at low speed, and noise caused by torque ripple. Until the early

Twenty-first century their use was limited by the complexity.

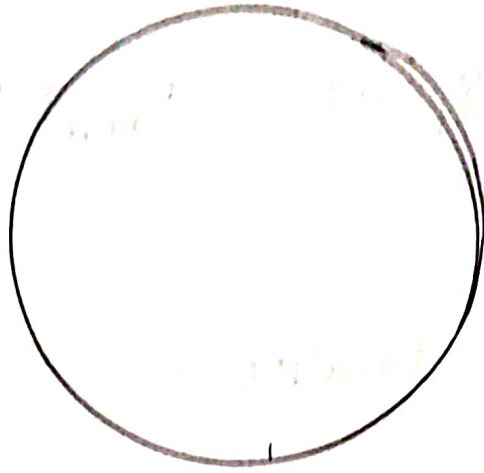
cost embedded system for control, typically based on microcontrollers, using control algorithms and real-time computing to tailor drive waveforms according to motor position and current (or) voltage feedback.

Before the development of large-scale integrated circuits the control electronics would have been prohibitively costly.

Applications :-

- \* Some washing machine designs.
- \* Control rod drive mechanism of nuclear reactors.

## Torque and Em-f Equation:-



Each phase winding is displaced by  $30^\circ$ .

Distributed  $\Rightarrow$ .

fractional Pitch =  $5/6$ .

$\Psi_1$  = flux linkage in coil  $a, A_1$ . This flux linkage is linear due to constant airgap.

maximum +ve flux linkage at  $0^\circ$   
 maximum -ve flux linkage at  $180^\circ$

$$\Psi_{1, \max} = \phi * \text{no. of turns.}$$

$$= N_1 \cdot \int_0^\pi B(\theta) r_1 d\theta \times l.$$

$$\Psi_{1, \max} = N_1 B_g \pi r_1 l$$

flux linkage is linear  $\Rightarrow y = mx + c$

$$m = \text{slope} = \frac{\Psi_{1, \max}}{\pi/2}$$

$$\Psi(\theta) = -\frac{\Psi_{1, \max}}{\pi/2} \cdot \theta + \Psi_{1, \max}$$

$$= \left[ 1 - \frac{\theta}{(\pi/2)} \right] \psi_{1, \max}$$

$$= (1 - 2\theta/\pi) \psi_{1, \max} = \psi_{\max} - \frac{2\theta}{\pi} \psi_{1, \max} \quad \text{--- (1)}$$

EMF Equation :-

let,

$P \Rightarrow$  no. of poles,

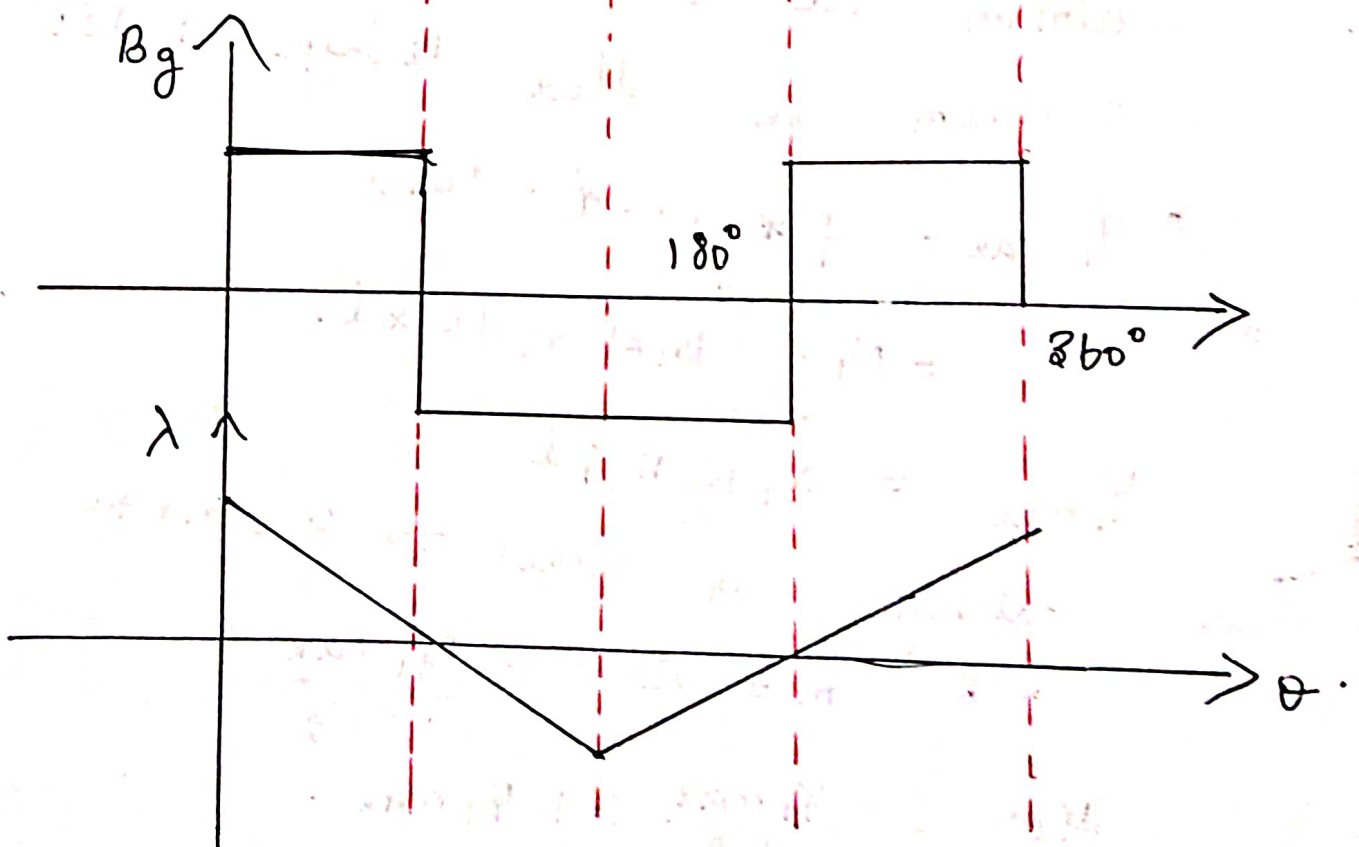
$B_g \Rightarrow$  flux density in the airgap,

$r \Rightarrow$  radius of the airgap.

$l \Rightarrow$  length of the armature

$\omega_m \Rightarrow$  Angular velocity

$T_c \Rightarrow$  No. of turns.





Consider PM-BL Square wave DC motor

flux/pole,

$$\Phi_m = B_g \times \frac{2\pi r}{p} \times l$$

flux linkage,

$$\lambda_m = B_g \cdot \frac{2\pi r}{p} \cdot l \cdot T_c$$

rate of change of flux linkage,

$$\frac{\Delta \lambda}{\Delta t} = \frac{\text{final flux linkage} - \text{Initial flux linkage}}{\text{final time} - \text{Initial time}}$$

$$= \frac{0 - 2 B_g r l T_c \pi / p}{\pi / p \omega_m - 0}$$

$$\frac{\Delta \lambda}{\Delta t} = - \frac{2 B_g r l T_c \pi / p}{\pi / p \omega_m}$$

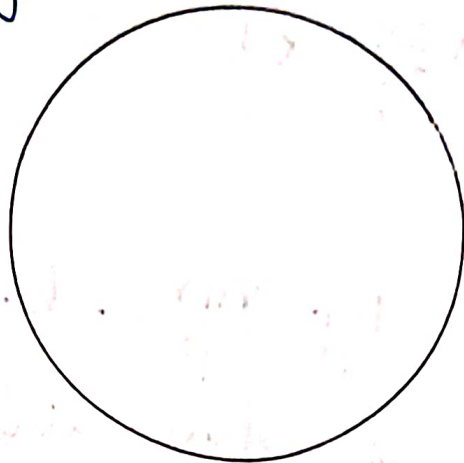
$$\frac{\Delta \lambda}{\Delta t} = - 2 B_g r l T_c \omega_m \quad \text{--- (1)}$$

According to Faraday's law, emf induced in a coil,

$$e = - \frac{d\lambda}{dt} \quad \text{--- (2)}$$

Sub (i) in (a),

$$e = 2 B_g r d T_c \omega_m$$



Here No. of slots / pole / phase = 2

$\therefore$  Consider 2 coils  $R_1 R_1'$  &  $R_2 R_2'$  both coil have same magnitude of emf.

$$\begin{aligned} \therefore \text{Emf} &= e_{R_1 R_1'} + e_{R_2 R_2'} \\ &= 2 \times 2 B_g r d T_c \omega_m \end{aligned}$$

$$e_{ph} = 4 B_g r d T_{ph} \omega_m$$

Torque Equation:-

The torque,

$$T = P / \omega_m \quad \text{--- (1)}$$

Power = Voltage  $\times$  Current.

# Hysteresis Motor :

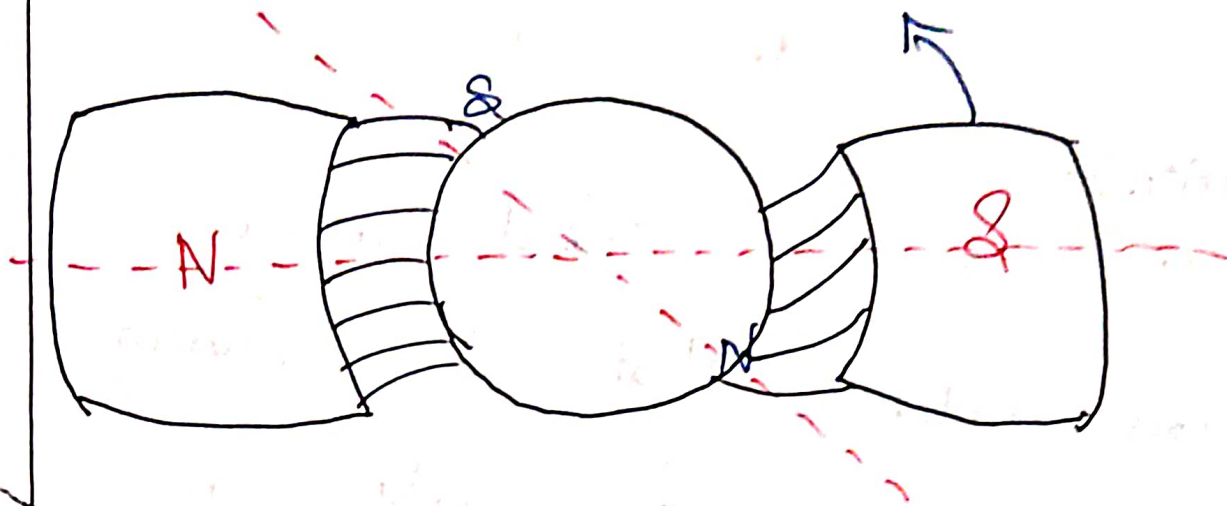
## Introduction :-

Hysteresis motor is defined as a synchronous motor that is having cylindrical rotor and works on "hysteresis losses" induced in the rotor of hardened steel with high retentivity. It is a single phase motor and its rotor is made up of "ferromagnetic material" with magnetic support over the shaft.

## Construction :-

A hysteresis motor is constructed of five main components.

- 1) Stator
- 2) single phase stator winding
- 3) Rotor
- 4) shaft
- 5) Shading coil



The most important components of hysteresis motor are, stator and rotor.

Stator:-

Stator of hysteresis motor is designed in a particular manner to produce synchronous revolving field from single phase supply. Stator carries two windings.

- a) main winding,
- b) auxiliary winding.

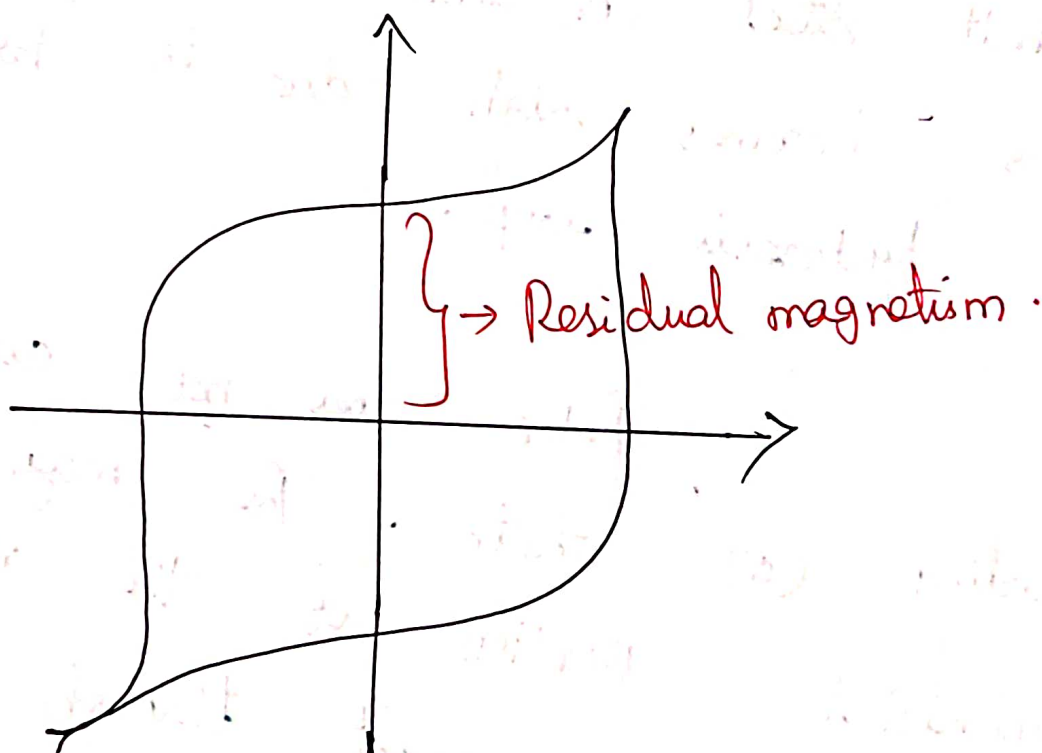
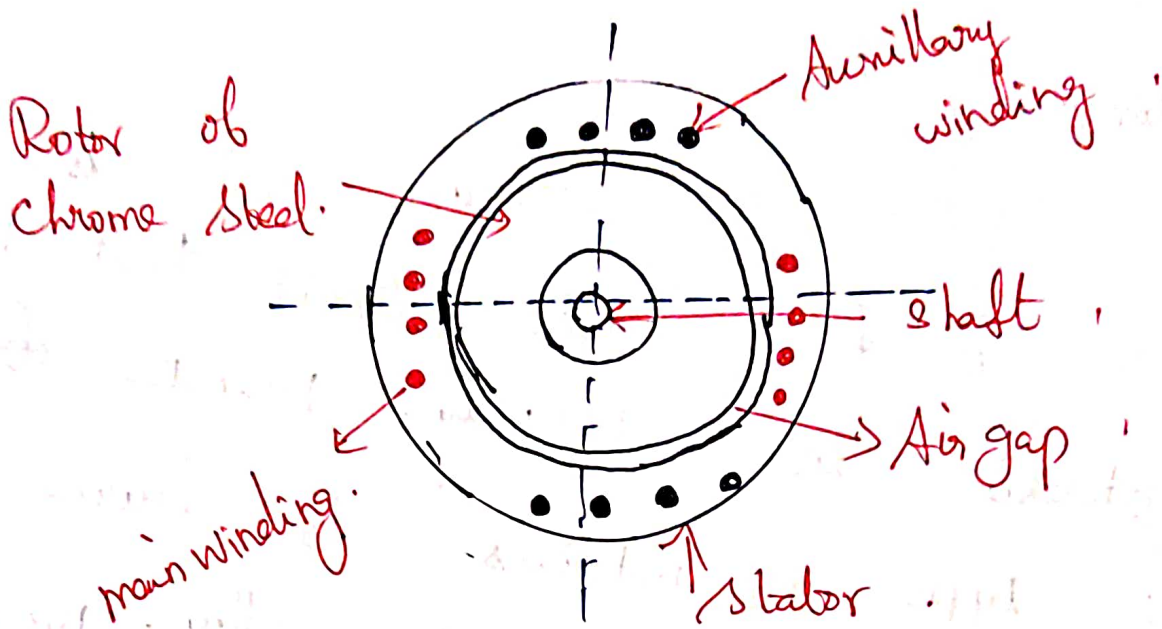
In another type of design of hysteresis motor.

Rotor:-

"Rotor of hysteresis motor" is made up of magnetic circuit that has hysteresis loss property. Example of this type of materials is chrome, cobalt steel (or) alnico (or) alloy. Hysteresis loss becomes high due to large area of "hysteresis loop".

Rotor does not carry any winding (or) teeth. The magnetic portion of the rotor is cylindrical assembled over shaft through arbor of non-magnetic material like brass.

Rotor is provided with high resistance to reduce "eddy current loss".



(Hysteresis loop of rotor material)

working principle:-

Starting behaviour of a hysteresis motor is like a single phase

Induction motor . Step by step  
its behaviour can be realized in  
the working principle .

When stator is energized  
with single phase AC supply, rotating  
"magnetic field" is produced in the stator.  
To maintain the rotating magnetic field  
the main and auxiliary windings must  
be supplied continuously at start  
as well as in running conditions .

At the starting, by "induction  
phenomenon" secondary voltage is induced  
in the rotor by "stator rotating  
magnetic field". Hence eddy current is  
generated to flow in the rotor  
and it develops torque .

## Hysteresis Power

$$P_h = k_h f_r B_{max}^n$$

where,

$f_r \rightarrow$  frequency of flux reversal in the rotor.

$B_{max} \rightarrow$  is the value of flux density in the air gap.

$P_h \rightarrow$  is the heat-power loss due to hysteresis (W).

$k_h \rightarrow$  is the hysteresis constant.

### Advantages :-

- i) It's operation is noiseless.
- ii) There is no vibration.
- iii) Multi-speed operation can be achieved by employing gear train.



## Dis - Advantages :-

- i) Low Efficiency
- ii) Low torque and low Power Factor.

## Applications :-

- i) Sound Producing Equipment
- ii) Sound Recording instrument
- iii) Timing Devices.
- iv) Electronic Clocks.

# Linear Induction Motor.

## Introduction :-

A Linear induction motor is a special type of "Induction Motor" used to achieve rectilinear motion rather than rotational motion as in the case

of conventional motors. Linear Induction motors are quite an engineering marvel, to convert a general motor for a special purpose with more (or) less similar working principle.

working Principle :-

A linear Induction motor is a special type of Induction motor used to achieve rectilinear motion rather than rotational motion as in the case of conventional motors. Linear induction motors are quite an engineering marvel.

when the primary of LIM <sup>5-13</sup> gets excited by a balanced 3- $\phi$  Power Supply. a flux starts travelling along the entire length primary. This linearly travelling magnetic field is equivalent to the "rotating magnetic field" is equivalent. Electric current gets induced in the conductor of the secondary due to the relative motion between the travelling flux and the conductors. Then the induced current interacts with the travelling flux wave to produce linear motion (or) thrust.

$$V_s = 2\pi f_s \text{ m/sec.}$$

# Applications:-

- i) Automatic sliding doors in electric trains
- ii) Propulsion of a train of tubs along a certain route.
- iii) metallic conveyor belts.
- iv) Pumping of liquid metal & material handling in cranes etc.
- v) mechanical handling equipment.